SANDVIK
Coromant

2021.1

Supplément

– AUX CATALOGUES OUTILS DE TOURNAGE, OUTILS ROTATIFS MONOBLOC



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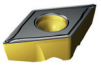
Pour le programme complet, voir www.sandvik.coromant.com

Unité de coupe CoroTurn® TR pour le tournage

Fixation par vis

Coromant Capto® - Adduction interne de liquide de coupe



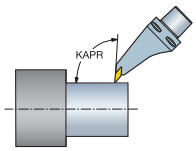


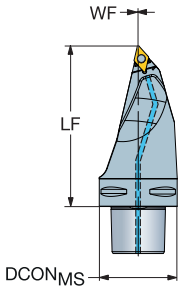
TR-DC

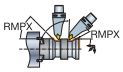
Cx-TR-D13MCR/L..C

KAPR 93.0°

PSIR -3.0°





						Dimensions, mm, pouce						
		CZC_{MS}	RMPX	CNSC	**Référence de commande**	$DCON_{MS}$	LF	WF	BAR PSI	NM	KG	MIID
	13	C5	30°	3	**C5-TR-D13MCL-00115C**	50	115.0	0.0	150	3.0	1.22	TR-DC1308
						1.969	*4.528*	*.000*	*2175*			
		C6	30°	3	**C6-TR-D13MCL-00130C**	63	130.0	0.0	150	3.0	2.09	TR-DC1308
						2.480	*5.118*	*.000*	*2175*			
		C8	30°	3	**C8-TR-D13MCL-00160C**	80	160.0	0.0	150	3.0	4.29	TR-DC1308
						3.150	*6.299*	*.000*	*2175*			

L = à gauche

Pièces détachées		
Vis	Buse	Vis d'obturation
5513 020-01	5691 026-03	3213 010-256

Liste complète des pièces détachées, voir www.sandvik.coromant.com

76 79

Unité de coupe CoroTurn® TR pour le tournage

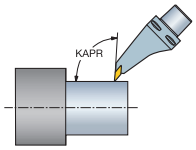
Fixation par vis

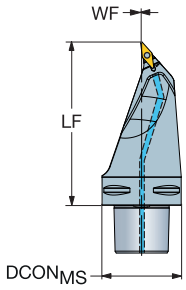
Coromant Capto® - Adduction interne de liquide de coupe

KAPR 93.0°
PSIR -3.0°

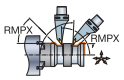








TR-VB

						Dimensions, mm, pouce						
		CZC$_{MS}$	RMPX	CNSC	**Référence de commande**	DCON$_{MS}$	LF	WF	BAR PSI	NM	KG	MIID
	13	C5	50°	3	**C5-TR-V13MBL-00115C**	50	115.0	0.0	150	2.0	1.14	TR-VB1308
						1.969	*4.528*	*.000*	*2175*			
		C6	50°	3	**C6-TR-V13MBL-00130C**	63	130.0	0.0	150	2.0	1.99	TR-VB1308
						2.480	*5.118*	*.000*	*2175*			
		C8	50°	3	**C8-TR-V13MBL-00160C**	80	160.0	0.0	150	2.0	4.05	TR-VB1308
						3.150	*6.299*	*.000*	*2175*			

L = à gauche

Pièces détachées		
Vis	Buse	Vis d'obturation
5513 020-64	5691 026-03	3213 010-256

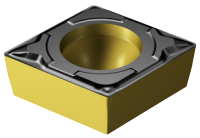
Liste complète des pièces détachées, voir www.sandvik.coromant.com

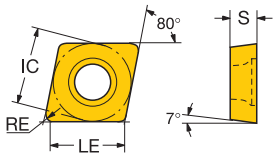
76 79

FRE

Plaquettes de tournage pour CoroTurn® 107

Plaquette type C (Rhombique 80°)



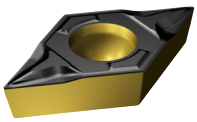


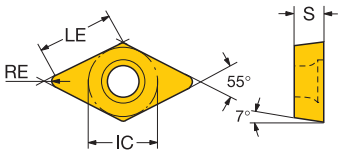
				LE	S	RE	CODE ISO	P 4425	K 4425	CODE ANSI
Finition	PF	06	1/4	6.0	2.38	0.40	CCMT 06 02 04-PF	☆	★	CCMT 2(1.5)1-PF
				.238	*.094*	*.016*				
		09	3/8	9.5	3.97	0.20	CCMT 09 T3 02-PF	★	★	CCMT 3(2.5)0-PF
				.373	*.156*	*.008*				
Semi-finition	UM	06	1/4	5.6	2.38	0.79	CCMT 06 02 08-UM	★	★	CCMT 2(1.5)2-UM
				.222	*.094*	*.031*				
Ebauche	UR	06	1/4	6.0	2.38	0.40	CCMT 06 02 04-UR	★	★	CCMT 2(1.5)1-UR
				.238	*.094*	*.016*				

ISO 13399

Plaquettes de tournage pour CoroTurn® 107

Plaquette type D (Rhombique 55°)



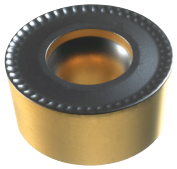


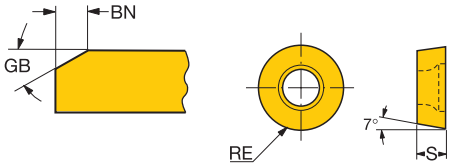
			IC	LE	S	RE	CODE ISO	P 4425	K 4425	S S205	CODE ANSI
Finition	PF	07	1/4	7.6	2.38	0.20	DCMT 07 02 02-PF	★	★		DCMT 2(1.5)0-PF
				.297	*.094*	*.008*					
		11	3/8	11.4	3.97	0.20	DCMT 11 T3 02-PF	★	★		DCMT 3(2.5)0-PF
				.450	*.156*	*.008*					
Semi-finition	UM	11	3/8	11.2	3.97	0.40	DCGT 11 T3 04-UM			★	DCGT 3(2.5)1-UM
				.442	*.156*	*.016*					
				10.8	3.97	0.79	DCGT 11 T3 08-UM			★	DCGT 3(2.5)2-UM
				.426	*.156*	*.031*					

FRE

Plaquettes de tournage pour CoroTurn® 107

Plaquette type R (Ronde)





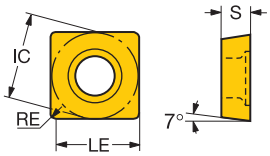
Version métrique

			S	RE	GB	BN	CODE ISO	S205
Semi-finition	M0	06	2.38	3.00	0°	0.10	RCMT 06 02 M0	★

Plaquettes de tournage pour CoroTurn® 107

Plaquette type S (Carrée)



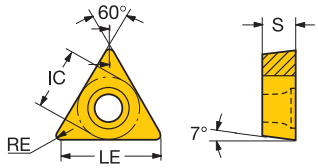


		IC	IC	LE	S	RE	CODE ISO	P 4425	K 4425	CODE ANSI
Ebauche	UR	12	1/2	12.3	4.76	0.40	SCMT 12 04 04-UR	★	★	SCMT 431-UR
				.484	*.188*	*.016*				

Plaquettes de tournage pour CoroTurn® 107

Plaquette type T (triangulaire)





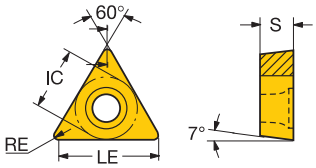
		IC	LE	S	RE	CODE ISO	P 4415	P 4425	K 4415	K 4425	CODE ANSI
Finition	WF	09	7/32	9.0	2.38	0.40	TCMX 09 02 04-WF	★	☆	☆	☆	TCMX 1.8(1.5)1-WF
				.353	.094	.016						
		11	1/4	10.3	3.18	0.40	TCMX 11 03 04-WF	★	☆	☆	☆	TCMX 221-WF
				.407	.125	.016						
				9.9	3.18	0.79	TCMX 11 03 08-WF	★	☆	☆	★	TCMX 222-WF
				.391	.125	.031						
		16	3/8	15.7	3.97	0.79	TCMX 16 T3 08-WF	★	☆	☆	☆	TCMX 3(2.5)2-WF
				.618	.156	.031						
	PF	06	5/32	6.4	1.98	0.20	TCMT 06 T1 02-PF		★		★	TCMT 1.2(1.2)0-PF
				.253	.078	.008						
				6.2	1.98	0.40	TCMT 06 T1 04-PF	★	☆	☆	★	TCMT 1.2(1.2)1-PF
				.245	.078	.016						
				5.8	1.98	0.79	TCMT 06 T1 08-PF	★	☆	☆	★	TCMT 1.2(1.2)2-PF
				.229	.078	.031						
		09	7/32	9.2	2.38	0.20	TCMT 09 02 02-PF		★		★	TCMT 1.8(1.5)0-PF
				.361	.094	.008						
				9.0	2.38	0.40	TCMT 09 02 04-PF	★	☆	☆	★	TCMT 1.8(1.5)1-PF
				.353	.094	.016						
		11	1/4	10.5	3.18	0.20	TCMT 11 03 02-PF		★		★	TCMT 220-PF
				.415	.125	.008						
				10.3	3.18	0.40	TCMT 11 03 04-PF	★	☆	☆	★	TCMT 221-PF
				.407	.125	.016						
				9.9	3.18	0.79	TCMT 11 03 08-PF	★	☆	☆	★	TCMT 222-PF
				.391	.125	.031						
		16	3/8	16.1	3.97	0.40	TCMT 16 T3 04-PF	★	☆	☆	★	TCMT 3(2.5)1-PF
				.634	.156	.016						
	UF	06	5/32	6.2	1.98	0.40	TCMT 06 T1 04-UF	★	☆	☆	★	TCMT 1.2(1.2)1-UF
				.245	.078	.016						
		09	7/32	9.0	2.38	0.40	TCMT 09 02 04-UF	★	☆	☆	★	TCMT 1.8(1.5)1-UF
				.353	.094	.016						
		11	1/4	10.5	2.38	0.20	TCMT 11 02 02-UF		★		☆	TCMT 2(1.5)0-UF
				.415	.094	.008						
				10.3	2.38	0.40	TCMT 11 02 04-UF	★	☆	☆	☆	TCMT 2(1.5)1-UF
				.407	.094	.016						
				9.9	2.38	0.79	TCMT 11 02 08-UF	★	☆	☆	★	TCMT 2(1.5)2-UF
				.391	.094	.031						
		16	3/8	15.7	3.97	0.79	TCMT 16 T3 08-UF	★	☆	☆	★	TCMT 3(2.5)2-UF
				.618	.156	.031						
Semi-finition	WM	11	1/4	9.9	3.18	0.79	TCMX 11 03 08-WM	☆	★	☆	☆	TCMX 222-WM
				.391	.125	.031						
		16	3/8	15.7	3.97	0.79	TCMX 16 T3 08-WM	☆	★	☆	☆	TCMX 3(2.5)2-WM
				.618	.156	.031						
	PM	09	7/32	9.0	2.38	0.40	TCMT 09 02 04-PM	☆	★	☆	★	TCMT 1.8(1.5)1-PM
				.353	.094	.016						
				8.6	2.38	0.79	TCMT 09 02 08-PM	☆	★	☆	★	TCMT 1.8(1.5)2-PM
				.337	.094	.031						
		11	1/4	10.3	3.18	0.40	TCMT 11 03 04-PM	☆	★	☆	★	TCMT 221-PM
				.407	.125	.016						
				9.9	3.18	0.79	TCMT 11 03 08-PM	☆	★	☆	★	TCMT 222-PM
				.391	.125	.031						
				9.5	3.18	1.19	TCMT 11 03 12-PM	☆	★	☆	★	TCMT 223-PM
				.376	.125	.047						
		16	3/8	16.1	3.97	0.40	TCMT 16 T3 04-PM	☆	★	☆	★	TCMT 3(2.5)1-PM
				.634	.156	.016						
				15.7	3.97	0.79	TCMT 16 T3 08-PM	☆	★	☆	★	TCMT 3(2.5)2-PM
				.618	.156	.031						
				15.3	3.97	1.19	TCMT 16 T3 12-PM	☆	★	☆	★	TCMT 3(2.5)3-PM
				.602	.156	.047						
		22	1/2	21.2	4.76	0.79	TCMT 22 04 08-PM		★		★	TCMT 432-PM
				.835	.188	.031						

R = à droite, L = à gauche

Plaquettes de tournage pour CoroTurn® 107

Plaquette type T (triangulaire)



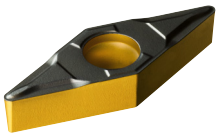


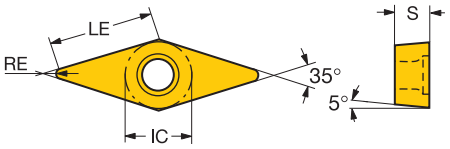
		IC	LE	S	RE	CODE ISO	P 4415	P 4425	K 4415	K 4425	CODE ANSI
Semi-finition	UM	09	7/32	9.0	2.38	0.40	TCMT 09 02 04-UM	☆	★	☆	★	TCMT 1.8(1.5)1-UM
				.353	*.094*	*.016*						
				8.6	2.38	0.79	TCMT 09 02 08-UM		★		★	TCMT 1.8(1.5)2-UM
				.337	*.094*	*.031*						
		11	1/4	10.3	2.38	0.40	TCMT 11 02 04-UM	☆	★	☆	☆	TCMT 2(1.5)1-UM
				.407	*.094*	*.016*						
				9.9	2.38	0.79	TCMT 11 02 08-UM	☆	★	☆	☆	TCMT 2(1.5)2-UM
				.391	*.094*	*.031*						
		16	3/8	16.1	3.97	0.40	TCMT 16 T3 04-UM	☆	★	☆	★	TCMT 3(2.5)1-UM
				.634	*.156*	*.016*						
				15.7	3.97	0.79	TCMT 16 T3 08-UM	☆	★	☆	☆	TCMT 3(2.5)2-UM
				.618	*.156*	*.031*						
Ebauche	PR	11	1/4	9.9	3.18	0.79	TCMT 11 03 08-PR	☆	★	☆	★	TCMT 222-PR
				.391	*.125*	*.031*						
				9.5	3.18	1.19	TCMT 11 03 12-PR		★		★	TCMT 223-PR
				.376	*.125*	*.047*						
		16	3/8	15.7	3.97	0.79	TCMT 16 T3 08-PR	☆	★	☆	★	TCMT 3(2.5)2-PR
				.618	*.156*	*.031*						
				15.3	3.97	1.19	TCMT 16 T3 12-PR	☆	★	☆	★	TCMT 3(2.5)3-PR
				.602	*.156*	*.047*						
		22	1/2	21.2	4.76	0.79	TCMT 22 04 08-PR		★		★	TCMT 432-PR
				.835	*.188*	*.031*						
				20.8	4.76	1.19	TCMT 22 04 12-PR		★		★	TCMT 433-PR
				.819	*.188*	*.047*						
	UR	11	1/4	10.3	2.38	0.40	TCMT 11 02 04-UR	☆	★	☆	☆	TCMT 2(1.5)1-UR
				.407	*.094*	*.016*						
				9.9	2.38	0.79	TCMT 11 02 08-UR	☆	★	☆	☆	TCMT 2(1.5)2-UR
				.391	*.094*	*.031*						
		16	3/8	16.1	3.97	0.40	TCMT 16 T3 04-UR	☆	★	☆	☆	TCMT 3(2.5)1-UR
				.634	*.156*	*.016*						
				15.7	3.97	0.79	TCMT 16 T3 08-UR	☆	★	☆	☆	TCMT 3(2.5)2-UR
				.618	*.156*	*.031*						
				15.3	3.97	1.19	TCMT 16 T3 12-UR		★		★	TCMT 3(2.5)3-UR
				.602	*.156*	*.047*						

R = à droite, L = à gauche

Plaquettes de tournage pour CoroTurn® 107

Plaquette type V (Rhombique 35°)





								P		K		S	
								4415	4425	4415	4425	S205	
			IC	LE	S	RE	CODE ISO						CODE ANSI
Finition	PF	11	1/4	10.7	3.18	0.40	VCMT 11 03 04-PF	★	☆	☆	★		VCMT 221-PF
				.420	.125	.016							
				10.9	3.18	0.20	VBMT 11 03 02-PF		★		★		VBMT 220-PF
				.428	.125	.008							
				10.7	3.18	0.40	VBMT 11 03 04-PF	★	☆	☆	★		VBMT 221-PF
				.420	.125	.016							
				10.3	3.18	0.79	VBMT 11 03 08-PF	★	☆	☆	★		VBMT 222-PF
				.404	.125	.031							
				9.9	3.18	1.19	VBMT 11 03 12-PF	★	☆	☆	★		VBMT 223-PF
				.389	.125	.047							
		16	3/8	16.2	4.76	0.40	VBMT 16 04 04-PF	★	☆	☆	★		VBMT 331-PF
				.638	.188	.016							
				15.8	4.76	0.79	VBMT 16 04 08-PF	★	☆	☆	★		VBMT 332-PF
				.622	.188	.031							
				15.4	4.76	1.19	VBMT 16 04 12-PF	★		★			VBMT 333-PF
				.607	.188	.047							
	UF	11	1/4	10.9	2.38	0.20	VBMT 11 02 02-UF		★		☆		VBMT 2(1.5)0-UF
				.428	.094	.008							
				10.7	2.38	0.40	VBMT 11 02 04-UF	★	☆	☆	☆		VBMT 2(1.5)1-UF
				.420	.094	.016							
				10.3	2.38	0.79	VBMT 11 02 08-UF		☆		☆		VBMT 2(1.5)2-UF
				.404	.094	.031							
Semi-finition	PM	16	3/8	16.2	4.76	0.40	VBMT 16 04 04-PM	☆	★	☆	★		VBMT 331-PM
				.638	.188	.016							
				15.8	4.76	0.79	VBMT 16 04 08-PM	☆	★	☆	★		VBMT 332-PM
				.622	.188	.031							
				15.4	4.76	1.19	VBMT 16 04 12-PM	☆	★	☆	★		VBMT 333-PM
				.607	.188	.047							
		11	1/4	10.7	3.18	0.40	VCMT 11 03 04-PM	☆	★	☆	★		VCMT 221-PM
				.420	.125	.016							
				10.3	3.18	0.79	VCMT 11 03 08-PM	☆	★	☆	★		VCMT 222-PM
				.404	.125	.031							
	UM	16	3/8	16.2	4.76	0.40	VBGT 16 04 04-UM					★	VBGT 331-UM
				.638	.188	.016							
				15.8	4.76	0.79	VBGT 16 04 08-UM					★	VBGT 332-UM
				.622	.188	.031							
	UM			16.2	4.76	0.40	VBMT 16 04 04-UM	☆	★	☆	☆		VBMT 331-UM
				.638	.188	.016							
				15.8	4.76	0.79	VBMT 16 04 08-UM	☆	★	☆	☆		VBMT 332-UM
				.622	.188	.031							
				15.4	4.76	1.19	VBMT 16 04 12-UM		★		★		VBMT 333-UM
				.607	.188	.047							
Ebauche	PR	16	3/8	15.8	4.76	0.79	VBMT 16 04 08-PR	☆	★	☆	★		VBMT 332-PR
				.622	.188	.031							
				15.4	4.76	1.19	VBMT 16 04 12-PR	☆	★	☆	★		VBMT 333-PR
				.607	.188	.047							
	UR	16	3/8	16.2	4.76	0.40	VBMT 16 04 04-UR	☆	★	☆	☆		VBMT 331-UR
				.638	.188	.016							
				15.8	4.76	0.79	VBMT 16 04 08-UR	☆	★	☆	☆		VBMT 332-UR
				.622	.188	.031							
				15.4	4.76	1.19	VBMT 16 04 12-UR	☆	★	☆	☆		VBMT 333-UR
				.607	.188	.047							

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Unité de coupe CoroTurn® 107 pour le tournage

Fixation par vis

Coromant Capto® - Arrosage de précision



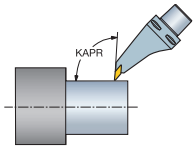


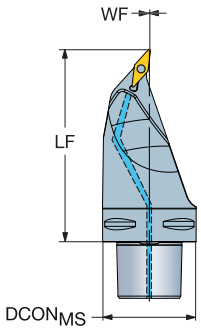
VBMT, VBGT
VCGX,
VCGT, VCET

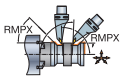
VBMW, VCMW

KAPR
PSIR

Cx-SVMBR/L..C
93.0°
-3.0°





							Dimensions, mm, pouce						
										BAR PSI	NM	KG	
			CZC_{MS}	RMPX	CNSC	**Référence de commande**	$DCON_{MS}$	LF	WF				MIID
	16	3/8	C6	50°	3	**C6-SVMBR/L-00130-16C**	63	130.0	0.0	150	3.0	2.10	VBMT 16 04 08
							2.480	*5.118*	*.000*	*2175*			
			C8	50°	3	**C8-SVMBR/L-00160-16C**	80	160.0	0.0	150	3.0	4.25	VBMT 16 04 08
							2.480	*6.299*	*.000*	*2175*			

R = à droite, L = à gauche

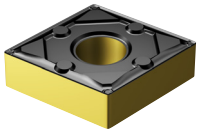
Pièces détachées				
Vis	Cale-support	Vis de cale-support	Buse	Vis pour arrosage par le centre
5513 020-01	5322 270-01	5512 090-01	5691 026-03	3213 010-256

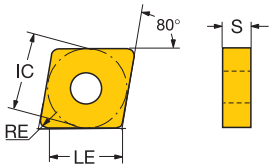
Liste complète des pièces détachées, voir www.sandvik.coromant.com

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Plaquettes de tournage T-Max® P

Plaquette type C (Rhombique 80°)





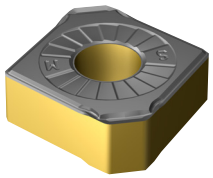
								P		K		S	
			IC	LE	S	RE	CODE ISO	4415	4425	4415	4425	S205	CODE ANSI
Finition	WF	09	3/8	8.9	3.18	0.79	CNMG 09 03 08-WF	★		☆			CNMG 322-WF
				.349	*.125*	*.031*							
	SF	12	1/2	8.5	4.76	0.40	CNMG 12 04 04-SF					★	CNMG431-SF
				.335	*.188*	*.016*							
				8.5	4.76	0.79	CNMG 12 04 08-SF					★	CNMG432-SF
				.335	*.188*	*.031*							
				8.5	4.76	1.19	CNMG 12 04 12-SF					★	CNMG433-SF
				.335	*.188*	*.047*							
Semi-finition	WM	16	5/8	15.3	6.35	0.79	CNMG 16 06 08-WM		★		☆		CNMG 542-WM
				.603	*.250*	*.031*							
	QM	12	1/2	12.1	4.76	0.79	CNMG 12 04 08-QM					★	CNMG 432-QM
				.476	*.188*	*.031*							
				11.7	4.76	1.19	CNMG 12 04 12-QM					★	CNMG 433-QM
				.460	*.188*	*.047*							
		19	3/4	18.9	6.35	0.40	CNMG 19 06 04-QM		★		★		CNMG 641-QM
				.746	*.250*	*.016*							
	SM	12	1/2	8.5	4.76	0.40	CNMG 12 04 04-SM					★	CNMG431-SM
				.335	*.188*	*.016*							
				8.5	4.76	0.79	CNMG 12 04 08-SM					★	CNMG432-SM
				.335	*.188*	*.031*							
				8.5	4.76	1.19	CNMG 12 04 12-SM					★	CNMG433-SM
				.335	*.188*	*.047*							
Ebauche	PR	16	5/8	15.3	6.35	0.79	CNMG 16 06 08-PR		★		★		CNMG 542-PR
				.603	*.250*	*.031*							
	QR	16	5/8	15.3	6.35	0.79	CNMM 16 06 08-QR		★		★		CNMM 542-QR
				.603	*.250*	*.031*							
		19	3/4	18.5	6.35	0.79	CNMM 19 06 08-QR		★		★		CNMM 642-QR
				.730	*.250*	*.031*							
	XMR	16	5/8	14.9	6.35	1.19	CNMG 16 06 12-XMR	☆	★	☆	★		CNMG 543-XMR
				.587	*.250*	*.047*							

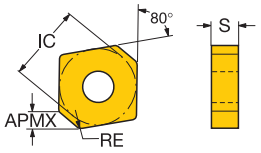
22 76

Plaquettes de tournage T-Max® P

Plaquette type C (Rhombique 80°)

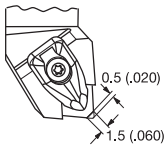
Géométries pour avances élevées





	IC	LE	S	RE	KCH	CHW	CODE ISO	S205	CODE ANSI
Ebauche	12	1/2	2.4	4.76	0.8	50°	1.5	CNMX 12 04 A1-SM	★	CNMX 43A1-SM
			.094	*.188*	*.031*	*50°*	*.059*			
			3.8	4.76	0.8	50°	2.5	CNMX 12 04 A2-SM	★	CNMX 43A2-SM
			.150	*.188*	*.031*	*50°*	*.098*			

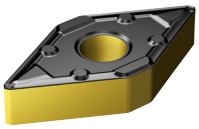
Les porte-plaquettes pour plaquettes CNMX doivent être modifiés.

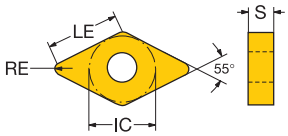


Cales-supports
5322 234-07 pour porte-plaquettes T-Max P à levier5322
234-08 pour porte-plaquettes CoroTurn RC

Plaquettes de tournage T-Max® P

Plaquette type D (Rhombique 55°)



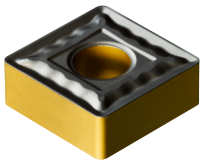


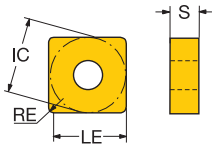
									P		K		S	
			IC	LE	S	RE	CODE ISO		4415	4425	4415	4425	S205	CODE ANSI
Finition	WF	15	1/2	14.3	4.76	1.19	DNMX 15 04 12-WF		★		☆			DNMX 433-WF
				.563	.188	.047								
	LC	11	3/8	11.2	4.76	0.40	DNMG 11 04 04-LC		★					DNMG 331-LC
				.442	.188	.016								
		15	1/2	15.1	6.35	0.40	DNMG 15 06 04-LC		★					DNMG 441-LC
				.595	.250	.016								
	K	15	1/2	15.1	4.76	0.40	DNMG 15 04 04R/L-K			☆		★		DNMG 431L-K
				.595	.188	.016								
				14.7	4.76	0.79	DNMG 15 04 08R/L-K			☆		★		DNMG 432L-K
				.579	.188	.031								
	XF	15	1/2	14.7	4.76	0.79	DNMG 15 04 08-XF			☆		★		DNMG 432-XF
				.579	.188	.031								
	SF	15	1/2	6.4	4.76	0.40	DNMG 15 04 04-SF						★	DNMG431-SF
				.252	.188	.016								
				6.4	4.76	0.79	DNMG 15 04 08-SF						★	DNMG432-SF
				.252	.188	.031								
				6.4	6.35	0.40	DNMG 15 06 04-SF						★	DNMG441-SF
				.252	.250	.016								
				6.4	6.35	0.79	DNMG 15 06 08-SF						★	DNMG442-SF
				.252	.250	.031								
				6.4	6.35	1.19	DNMG 15 06 12-SF						★	DNMG443-SF
				.252	.250	.047								
Semi-finition	WM	15	1/2	13.9	4.76	1.59	DNMX 15 04 16-WM		☆		☆			DNMX 434-WM
				.547	.188	.063								
	WMX	15	1/2	13.9	4.76	1.59	DNMX 15 04 16-WMX			★		☆		DNMX 434-WMX
				.547	.188	.063								
	QM	11	3/8	11.2	4.76	0.40	DNMG 11 04 04-QM			★		★		DNMG 331-QM
				.442	.188	.016								
				10.8	4.76	0.79	DNMG 11 04 08-QM			★		★		DNMG 332-QM
				.426	.188	.031								
		15	1/2	14.7	6.35	0.79	DNMG 15 06 08-QM						★	DNMG 442-QM
				.579	.250	.031								
				14.3	6.35	1.19	DNMG 15 06 12-QM						★	DNMG 443-QM
				.563	.250	.047								
	SM	15	1/2	6.4	4.76	0.40	DNMG 15 04 04-SM						★	DNMG431-SM
				.252	.188	.016								
				6.4	4.76	0.79	DNMG 15 04 08-SM						★	DNMG432-SM
				.252	.188	.031								
				6.4	4.76	1.19	DNMG 15 04 12-SM						★	DNMG433-SM
				.252	.188	.047								
				6.4	6.35	0.40	DNMG 15 06 04-SM						★	DNMG441-SM
				.252	.250	.016								
				6.4	6.35	0.79	DNMG 15 06 08-SM						★	DNMG442-SM
				.252	.250	.031								
				6.4	6.35	1.19	DNMG 15 06 12-SM						★	DNMG443-SM
				.252	.250	.047								
	XM	15	1/2	14.7	4.76	0.79	DNMG 15 04 08-XM			★		★		DNMG 432-XM
				.579	.188	.031								
				15.1	6.35	0.40	DNMG 15 06 04-XM			★		★		DNMG 441-XM
				.595	.250	.016								
Ebauche	PR	19	5/8	18.2	6.35	1.19	DNMG 19 06 12-PR			★		★		DNMG 543-PR
				.716	.250	.047								
	QR	15	1/2	14.3	4.76	1.19	DNMM 15 04 12-QR			★		★		DNMM 433-QR
				.563	.188	.047								
				13.9	6.35	1.59	DNMM 15 06 16-QR			★		★		DNMM 444-QR
				.547	.250	.063								

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Plaquettes de tournage T-Max® P

Plaquette type S (Carrée)



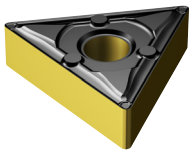


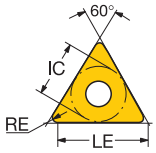
		LE	IC	S	RE	CODE ISO	P 4415	P 4425	K 4415	K 4425	CODE ANSI
Semi-finition	QM	09	3/8	9.1	3.18	0.40	SNMG 09 03 04-QM		★		★	SNMG 321-QM
				.359	*.125*	*.016*						
		12	1/2	12.3	4.76	0.40	SNMG 12 04 04-QM		★		★	SNMG 431-QM
				.484	*.188*	*.016*						
				11.1	4.76	1.59	SNMG 12 04 16-QM		★		☆	SNMG 434-QM
				.437	*.188*	*.063*						
		15	5/8	15.1	6.35	0.79	SNMG 15 06 08-QM		★		★	SNMG 542-QM
				.594	*.250*	*.031*						
				14.7	6.35	1.19	SNMG 15 06 12-QM		★		☆	SNMG 543-QM
				.578	*.250*	*.047*						
				14.3	6.35	1.59	SNMG 15 06 16-QM		★		★	SNMG 544-QM
				.562	*.250*	*.063*						
		19	3/4	18.3	6.35	0.79	SNMG 19 06 08-QM		★		★	SNMG 642-QM
				.719	*.250*	*.031*						
				17.9	6.35	1.19	SNMG 19 06 12-QM	☆	★	☆	☆	SNMG 643-QM
				.703	*.250*	*.047*						
				17.5	6.35	1.59	SNMG 19 06 16-QM		★		☆	SNMG 644-QM
				.687	*.250*	*.063*						
	XM	12	1/2	11.9	4.76	0.79	SNMG 12 04 08-XM		★		★	SNMG 432-XM
				.469	*.188*	*.031*						
Ebauche	PR	19	3/4	18.3	6.35	0.79	SNMG 19 06 08-PR		★		★	SNMG 642-PR
				.719	*.250*	*.031*						
				17.9	6.35	1.19	SNMG 19 06 12-PR	☆	★	☆	★	SNMG 643-PR
				.703	*.250*	*.047*						
				17.5	6.35	1.59	SNMG 19 06 16-PR	☆	★	☆	★	SNMG 644-PR
				.687	*.250*	*.063*						
				16.7	6.35	2.38	SNMG 19 06 24-PR	☆	★	☆	★	SNMG 646-PR
				.656	*.250*	*.094*						
	QR	12	1/2	11.9	4.76	0.79	SNMM 12 04 08-QR		★		★	SNMM 432-QR
				.469	*.188*	*.031*						
				11.5	4.76	1.19	SNMM 12 04 12-QR		★		★	SNMM 433-QR
				.453	*.188*	*.047*						
				11.1	4.76	1.59	SNMM 12 04 16-QR		★		★	SNMM 434-QR
				.437	*.188*	*.063*						
		15	5/8	14.7	6.35	1.19	SNMM 15 06 12-QR		★		★	SNMM 543-QR
				.578	*.250*	*.047*						
				14.3	6.35	1.59	SNMM 15 06 16-QR		★		★	SNMM 544-QR
				.562	*.250*	*.063*						
				13.5	6.35	2.38	SNMM 15 06 24-QR		★		★	SNMM 546-QR
				.531	*.250*	*.094*						
		19	3/4	18.3	6.35	0.79	SNMM 19 06 08-QR		★		★	SNMM 642-QR
				.719	*.250*	*.031*						
				16.7	6.35	2.38	SNMM 19 06 24-QR		★		★	SNMM 646-QR
				.656	*.250*	*.094*						

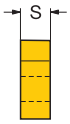
FRE

Plaquettes de tournage T-Max® P

Plaquette type T (triangulaire)



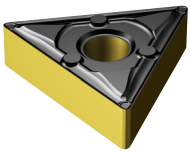


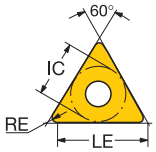


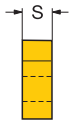
		IC	LE	S	RE	CODE ISO	P 4415	P 4425	K 4415	K 4425	CODE ANSI
Finition	PF	16 3/8	16.1	4.76	0.40	TNMG 16 04 04-PF	★	☆	☆	★	TNMG 331-PF
			.634	*.188*	*.016*						
			15.7	4.76	0.79	TNMG 16 04 08-PF	★	☆	☆	★	TNMG 332-PF
			.618	*.188*	*.031*						
			15.3	4.76	1.19	TNMG 16 04 12-PF	★	☆	☆	★	TNMG 333-PF
			.602	*.188*	*.047*						
		22 1/2	21.2	4.76	0.79	TNMG 22 04 08-PF	★	☆	☆	★	TNMG 432-PF
			.835	*.188*	*.031*						
			20.8	4.76	1.19	TNMG 22 04 12-PF	★	☆	☆	★	TNMG 433-PF
			.819	*.188*	*.047*						
	LC	16 3/8	16.1	4.76	0.40	TNMG 16 04 04-LC	★	☆			TNMG 331-LC
			.634	*.188*	*.016*						
			15.7	4.76	0.79	TNMG 16 04 08-LC	★	☆			TNMG 332-LC
			.618	*.188*	*.031*						
	K	16 3/8	16.1	4.76	0.40	TNMG 16 04 04R/L-K	★	☆	☆	★	TNMG 331L-K
			.634	*.188*	*.016*						
			15.7	4.76	0.79	TNMG 16 04 08R/L-K	★	☆	☆	★	TNMG 332L-K
			.618	*.188*	*.031*						
	WF	16 3/8	16.1	4.76	0.40	TNMX 16 04 04-WF	★	☆	☆	☆	TNMX 331-WF
			.634	*.188*	*.016*						
			15.7	4.76	0.79	TNMX 16 04 08-WF	★	☆	☆	☆	TNMX 332-WF
			.618	*.188*	*.031*						
	XF	16 3/8	16.1	4.76	0.40	TNMG 16 04 04-XF	★	☆	☆	★	TNMG 331-XF
			.634	*.188*	*.016*						
			15.7	4.76	0.79	TNMG 16 04 08-XF	★	☆	☆		TNMG 332-XF
			.618	*.188*	*.031*						
Semi-finition	WM	16 3/8	15.7	4.76	0.79	TNMX 16 04 08-WM	☆	★	☆	☆	TNMX 332-WM
			.618	*.188*	*.031*						
			15.3	4.76	1.19	TNMX 16 04 12-WM	☆	★	☆	☆	TNMX 333-WM
			.602	*.188*	*.047*						
	WMX	16 3/8	15.7	4.76	0.79	TNMX 16 04 08-WMX	☆	★	☆	☆	TNMX 332-WMX
			.618	*.188*	*.031*						
			15.3	4.76	1.19	TNMX 16 04 12-WMX	☆	★	☆	☆	TNMX 333-WMX
			.602	*.188*	*.047*						
	PM	22 1/2	21.6	4.76	0.40	TNMG 22 04 04-PM	☆	★	☆	★	TNMG 431-PM
			.850	*.188*	*.016*						
			21.2	4.76	0.79	TNMG 22 04 08-PM	☆	★	☆	★	TNMG 432-PM
			.835	*.188*	*.031*						
			20.8	4.76	1.19	TNMG 22 04 12-PM	☆	★	☆	★	TNMG 433-PM
			.819	*.188*	*.047*						
			20.4	4.76	1.59	TNMG 22 04 16-PM	☆	★	☆	★	TNMG 434-PM
			.803	*.188*	*.063*						

Plaquettes de tournage T-Max® P

Plaquette type T (triangulaire)







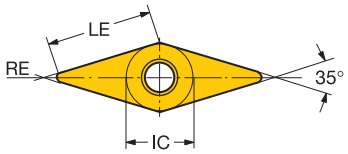
		IC	LE	S	RE	CODE ISO	P 4415	P 4425	K 4415	K 4425	CODE ANSI
Semi-finition	QM	1/4	10.6	3.18	0.40	TNMG 11 03 04-QM	☆	★	☆	★	TNMG 221-QM
			.417	.125	.016						
			10.2	3.18	0.79	TNMG 11 03 08-QM	☆	★	☆	★	TNMG 222-QM
			.402	.125	.031						
		3/8	16.1	3.18	0.40	TNMG 16 03 04-QM		★		★	TNMG 321-QM
			.634	.125	.016						
			15.7	3.18	0.79	TNMG 16 03 08-QM		★		★	TNMG 322-QM
			.618	.125	.031						
			16.1	4.76	0.40	TNMG 16 04 04-QM	☆	★	☆	☆	TNMG 331-QM
			.634	.188	.016						
			15.7	4.76	0.79	TNMG 16 04 08-QM	☆	★	☆	☆	TNMG 332-QM
			.618	.188	.031						
			15.3	4.76	1.19	TNMG 16 04 12-QM	☆	★	☆	★	TNMG 333-QM
			.602	.188	.047						
		1/2	21.6	4.76	0.40	TNMG 22 04 04-QM		★		☆	TNMG 431-QM
			.850	.188	.016						
			21.2	4.76	0.79	TNMG 22 04 08-QM	☆	★	☆	☆	TNMG 432-QM
			.835	.188	.031						
			20.8	4.76	1.19	TNMG 22 04 12-QM	☆	★	☆	☆	TNMG 433-QM
			.819	.188	.047						
			20.4	4.76	1.59	TNMG 22 04 16-QM	☆	★	☆	☆	TNMG 434-QM
			.803	.188	.063						
	XM	3/8	16.1	4.76	0.40	TNMG 16 04 04-XM		★		★	TNMG 331-XM
			.634	.188	.016						
			15.7	4.76	0.79	TNMG 16 04 08-XM	☆	★	☆	★	TNMG 332-XM
			.618	.188	.031						
			15.3	4.76	1.19	TNMG 16 04 12-XM	☆	★	☆	★	TNMG 333-XM
			.602	.188	.047						
Ebauche	XMR	3/8	15.7	4.76	0.79	TNMG 16 04 08-XMR	☆	★	☆	★	TNMG 332-XMR
			.618	.188	.031						
	PR	1/2	21.2	4.76	0.79	TNMG 22 04 08-PR	☆	★	☆	★	TNMG 432-PR
			.835	.188	.031						
			20.8	4.76	1.19	TNMG 22 04 12-PR	☆	★	☆	★	TNMG 433-PR
			.819	.188	.047						
			20.4	4.76	1.59	TNMG 22 04 16-PR	☆	★	☆	★	TNMG 434-PR
			.803	.188	.063						
		3/8	15.7	4.76	0.79	TNMM 16 04 08-PR	☆	★	☆	★	TNMM 332-PR
			.618	.188	.031						
			15.3	4.76	1.19	TNMM 16 04 12-PR	☆	★	☆	★	TNMM 333-PR
			.602	.188	.047						
		1/2	21.2	4.76	0.79	TNMM 22 04 08-PR	☆	★	☆	★	TNMM 432-PR
			.835	.188	.031						
			20.8	4.76	1.19	TNMM 22 04 12-PR	☆	★	☆	★	TNMM 433-PR
			.819	.188	.047						
			20.4	4.76	1.59	TNMM 22 04 16-PR	☆	★	☆	★	TNMM 434-PR
			.803	.188	.063						
	QR	3/8	15.7	4.76	0.79	TNMM 16 04 08-QR	☆	★	☆	★	TNMM 332-QR
			.618	.188	.031						
			15.3	4.76	1.19	TNMM 16 04 12-QR		★		★	TNMM 333-QR
			.602	.188	.047						
		1/2	21.2	4.76	0.79	TNMM 22 04 08-QR		★		★	TNMM 432-QR
			.835	.188	.031						
			20.8	4.76	1.19	TNMM 22 04 12-QR	☆	★	☆	★	TNMM 433-QR
			.819	.188	.047						
			20.4	4.76	1.59	TNMM 22 04 16-QR		★		★	TNMM 434-QR
			.803	.188	.063						

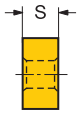
FRE

Plaquettes de tournage T-Max® P

Plaquette type V (Rhombique 35°)



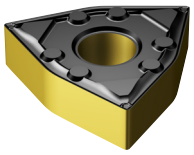


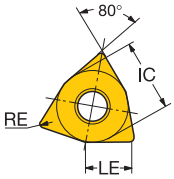


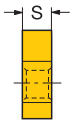
								P		K		S	
				LE	S	RE	CODE ISO	4415	4425	4415	4425	S205	CODE ANSI
Finition	PF	16	3/8	16.2	4.76	0.40	VNMG 16 04 04-PF	★	☆	☆	★		VNMG 331-PF
				.638	.188	.016							
				15.8	4.76	0.79	VNMG 16 04 08-PF	★	☆	☆	★		VNMG 332-PF
				.622	.188	.031							
	LC	16	3/8	16.2	4.76	0.40	VNMG 16 04 04-LC	★	☆				VNMG 331-LC
				.638	.188	.016							
				15.8	4.76	0.79	VNMG 16 04 08-LC	★	☆				VNMG 332-LC
				.622	.188	.031							
	SF	16	3/8	16.2	4.76	0.40	VNMG 16 04 04-SF					★	VNMG331-SF
				.638	.188	.016							
				15.8	4.76	0.79	VNMG 16 04 08-SF					★	VNMG332-SF
				.622	.188	.031							
				15.4	4.76	1.19	VNMG 16 04 12-SF					★	VNMG333-SF
				.607	.188	.047							
Semi-finition	PM	16	3/8	15.8	4.76	0.79	VNMG 16 04 08-PM	☆	★	☆	★		VNMG 332-PM
				.622	.188	.031							
				15.4	4.76	1.19	VNMG 16 04 12-PM	☆	★	☆	★		VNMG 333-PM
				.607	.188	.047							
	QM	16	3/8	16.2	4.76	0.40	VNMG 16 04 04-QM	☆	★	☆	☆		VNMG 331-QM
				.638	.188	.016							
				15.8	4.76	0.79	VNMG 16 04 08-QM	☆	★	☆			VNMG 332-QM
				.622	.188	.031							
				15.4	4.76	1.19	VNMG 16 04 12-QM		★		★		VNMG 333-QM
				.606	.187	.047							
	SM	16	3/8	15.8	4.76	0.79	VNMG 16 04 08-SM					★	VNMG332-SM
				.622	.188	.031							
				15.4	4.76	1.19	VNMG 16 04 12-SM					★	VNMG333-SM
				.607	.188	.047							

Plaquettes de tournage T-Max® P

Plaquette type W (Trigone 80°)





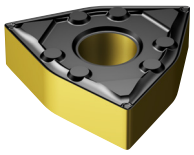


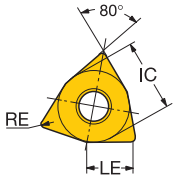
		IC	LE	S	RE	CODE ISO	P 4415	P 4425	K 4415	K 4425	S S205	CODE ANSI
Finition	WF	06 3/8	6.1	4.76	0.40	WNMG 06 04 04-WF	★	☆	☆	☆		WNMG 331-WF
			.241	.188	.016							
			5.7	4.76	0.79	WNMG 06 04 08-WF	★	☆	☆	☆		WNMG 332-WF
			.225	.188	.031							
		08 1/2	8.3	4.76	0.40	WNMG 08 04 04-WF	★	☆	☆	☆		WNMG 431-WF
			.326	.188	.016							
			7.9	4.76	0.79	WNMG 08 04 08-WF	★	☆	☆	☆		WNMG 432-WF
			.311	.188	.031							
			7.5	4.76	1.19	WNMG 08 04 12-WF	★	☆	☆	☆		WNMG 433-WF
			.295	.188	.047							
	PF	06 3/8	6.1	4.76	0.40	WNMG 06 04 04-PF	★	☆	☆	★		WNMG 331-PF
			.241	.188	.016							
			5.7	4.76	0.79	WNMG 06 04 08-PF	★	☆	☆	★		WNMG 332-PF
			.225	.188	.031							
			5.3	4.76	1.19	WNMG 06 04 12-PF	★		★			WNMG 333-PF
			.209	.188	.047							
		08 1/2	8.3	4.76	0.40	WNMG 08 04 04-PF	★	☆	☆	★		WNMG 431-PF
			.326	.188	.016							
			7.9	4.76	0.79	WNMG 08 04 08-PF	★	☆	☆	★		WNMG 432-PF
			.311	.188	.031							
			7.5	4.76	1.19	WNMG 08 04 12-PF	★	☆	☆	★		WNMG 433-PF
			.295	.188	.047							
	LC	06 3/8	6.1	4.76	0.40	WNMG 06 04 04-LC	★					WNMG 331-LC
			.241	.188	.016							
			5.7	4.76	0.79	WNMG 06 04 08-LC	★	☆				WNMG 332-LC
			.225	.188	.031							
		08 1/2	7.9	4.76	0.79	WNMG 08 04 08-LC	★	☆				WNMG 432-LC
			.311	.188	.031							
	WL	06 3/8	5.7	4.76	0.79	WNMG 06 04 08-WL	★					WNMG 332-WL
			.225	.188	.031							
		08 1/2	7.9	4.76	0.79	WNMG 08 04 08-WL	★	☆				WNMG 432-WL
			.311	.188	.031							
	XF	08 1/2	8.3	4.76	0.40	WNMG 08 04 04-XF		★		★		WNMG 431-XF
			.326	.188	.016							
			7.9	4.76	0.79	WNMG 08 04 08-XF		☆		★		WNMG 432-XF
			.311	.188	.031							
Medium	WM	06 3/8	5.7	4.76	0.79	WNMG 06 04 08-WM	☆	★	☆	☆		WNMG 332-WM
			.225	.188	.031							
			5.3	4.76	1.19	WNMG 06 04 12-WM	☆	★	☆	☆		WNMG 333-WM
			.209	.188	.047							
		08 1/2	7.9	4.76	0.79	WNMG 08 04 08-WM	☆	★	☆	☆		WNMG 432-WM
			.311	.188	.031							
			7.5	4.76	1.19	WNMG 08 04 12-WM	☆	★	☆	☆		WNMG 433-WM
			.295	.188	.047							
	WMX	06 3/8	1.6	4.76	0.79	WNMG 06 04 08-WMX	☆	★	☆	☆		WNMG 332-WMX
			.063	.188	.031							
			1.6	4.76	1.19	WNMG 06 04 12-WMX	☆	★	☆	☆		WNMG 333-WMX
			.063	.188	.047							
		08 1/2	2.2	4.76	0.79	WNMG 08 04 08-WMX	☆	★	☆	☆		WNMG 432-WMX
			.087	.188	.031							
			2.2	4.76	1.19	WNMG 08 04 12-WMX	☆	★	☆	☆		WNMG 433-WMX
			.087	.188	.047							

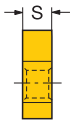
FRE

Plaquettes de tournage T-Max® P

Plaquette type W (Trigone 80°)





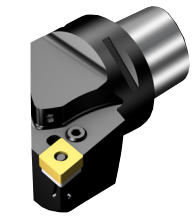


		IC	LE	S	RE	CODE ISO	P 4415	P 4425	K 4415	K 4425	S S205	CODE ANSI
Medium	PM	06	3/8	5.7	4.76	0.79	WNMG 06 04 08-PM	☆	★	☆	★		WNMG 332-PM
				.225	.188	.031							
				5.3	4.76	1.19	WNMG 06 04 12-PM	☆	★	☆	★		WNMG 333-PM
				.209	.188	.047							
		08	1/2	7.9	4.76	0.79	WNMG 08 04 08-PM	☆	★	☆	★		WNMG 432-PM
				.311	.188	.031							
				7.5	4.76	1.19	WNMG 08 04 12-PM	☆	★	☆	★		WNMG 433-PM
				.295	.188	.047							
				7.1	4.76	1.59	WNMG 08 04 16-PM	☆	★	☆	★		WNMG 434-PM
				.279	.188	.063							
	QM	06	3/8	5.7	4.76	0.79	WNMG 06 04 08-QM	☆	★	☆	★		WNMG 332-QM
				.225	.188	.031							
				5.3	4.76	1.19	WNMG 06 04 12-QM	☆	★	☆	★		WNMG 333-QM
				.209	.188	.047							
		08	1/2	8.3	4.76	0.40	WNMG 08 04 04-QM	☆	★	☆	☆		WNMG 431-QM
				.326	.188	.016							
				7.9	4.76	0.79	WNMG 08 04 08-QM	☆	★	☆	☆		WNMG 432-QM
				.311	.188	.031							
				7.5	4.76	1.19	WNMG 08 04 12-QM	☆	★	☆	☆		WNMG 433-QM
				.295	.188	.047							
				7.1	4.76	1.59	WNMG 08 04 16-QM	☆	★	☆	★		WNMG 434-QM
				.279	.188	.063							
	SM	08	1/2	3.2	4.76	0.40	WNMG 08 04 04-SM					★	WNMG431-SM
				.126	.188	.016							
				3.2	4.76	0.79	WNMG 08 04 08-SM					★	WNMG432-SM
				.126	.188	.031							
				3.2	4.76	1.19	WNMG 08 04 12-SM					★	WNMG433-SM
				.126	.188	.047							
	XM	06	3/8	5.7	4.76	0.79	WNMG 06 04 08-XM		★		★		WNMG 332-XM
				.225	.188	.031							
		08	1/2	7.9	4.76	0.79	WNMG 08 04 08-XM	☆	★	☆	★		WNMG 432-XM
				.311	.188	.031							
				7.5	4.76	1.19	WNMG 08 04 12-XM	☆	★	☆	★		WNMG 433-XM
				.295	.188	.047							
Ebauche	PR	06	3/8	5.7	4.76	0.79	WNMG 06 04 08-PR	☆	★	☆	★		WNMG 332-PR
				.225	.188	.031							
				5.3	4.76	1.19	WNMG 06 04 12-PR	☆	★	☆	★		WNMG 333-PR
				.209	.188	.047							
		08	1/2	7.9	4.76	0.79	WNMG 08 04 08-PR	☆	★	☆	★		WNMG 432-PR
				.311	.188	.031							
				7.5	4.76	1.19	WNMG 08 04 12-PR	☆	★	☆	★		WNMG 433-PR
				.295	.188	.047							
				7.1	4.76	1.59	WNMG 08 04 16-PR	☆	★	☆	★		WNMG 434-PR
				.279	.188	.063							

Unité de coupe T-Max® P pour le tournage

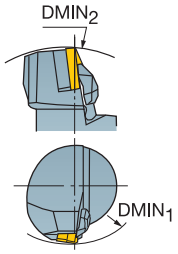
Fixation par levier

Coromant Capto® - Arrosage de précision

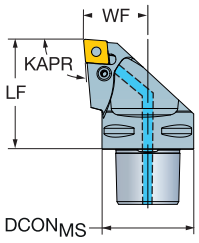




KAPR
PSIR

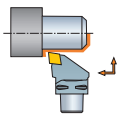


Cx-PCLNR/L..C
95.0°
-5.0°





CNMM
CNMG
CNMA, CNGA

	IC		CZC_{MS}	$DMIN_1$	$DMIN_2$	CNSC	Référence de commande	$DCON_{MS}$	LF	WF	BAR PSI	NM	KG	MIID
				Dimensions, mm, pouce										
	12	1/2	C3	109.0	140.0	3	C3-PCLNR/L-22045-12C	32	40.0	22.0	150	5.0	0.24	CNMG 12 04 08
				4.291	*5.512*			*1.260*	*1.575*	*.866*	*2175*			
			C4	112.0	155.0	3	C4-PCLNR/L-27050-12C	40	50.0	27.0	150	5.0	0.42	CNMG 12 04 08
				4.409	*6.102*			*1.575*	*1.969*	*1.063*	*2175*			
			C5	113.0	165.0	3	C5-PCLNR/L-35060-12C	50	60.0	35.0	150	5.0	0.76	CNMG 12 04 08
				4.449	*6.496*			*1.969*	*2.362*	*1.378*	*2175*			
			C6	123.0	220.0	3	C6-PCLNR/L-45065-12C	63	65.0	45.0	150	5.0	1.31	CNMG 12 04 08
				4.843	*8.661*			*2.480*	*2.559*	*1.772*	*2175*			
			C8	167.0	280.0	3	C8-PCLNR/L-55080-12C	80	80.0	55.0	150	5.0	2.71	CNMG 12 04 08
				6.575	*11.024*			*3.150*	*3.150*	*2.165*	*2175*			
	16	5/8	C6	140.0	215.0	3	C6-PCLNR/L-45065-16C	63	65.0	45.0	150	5.0	1.34	CNMG 16 06 12
				5.512	*8.465*			*2.480*	*2.559*	*1.772*	*2175*			
			C8	142.0	280.0	3	C8-PCLNR/L-55080-16C	80	80.0	55.0	150	5.0	2.75	CNMG 16 06 12
				5.591	*11.024*			*3.150*	*3.150*	*2.165*	*2175*			

R = à droite, L = à gauche

Liste complète des pièces détachées, voir www.sandvik.coromant.com

13 76 79

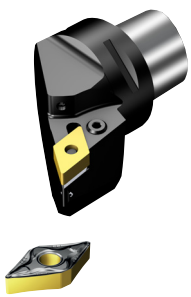
FRE

Unité de coupe T-Max® P pour le tournage

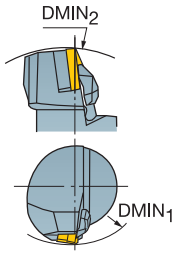
Fixation par levier

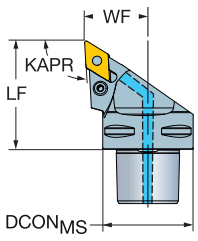
Coromant Capto® - Arrosage de précision

KAPR 93.0°
PSIR -3.0°

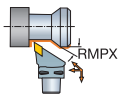








DNMM, DNMX
DNMG
DNMA, DNGA

	IC		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	Référence de commande	Dimensions, mm, pouce DCON$_{MS}$	LF	WF	BAR PSI	NM	KG	MIID
	11	3/8	C4	183.0	140.0	27°	3	C4-PDJNR/L-27050-11C	40	50.0	27.0	150	2.0	0.39	DNMG 11 04 08
				7.205	*5.512*				*1.575*	*1.969*	*1.063*	*2175*			
			C5	185.0	165.0	27°	3	C5-PDJNR/L-35060-11C	50	60.0	35.0	150	2.0	0.73	DNMG 11 04 08
				7.283	*6.496*				*1.969*	*2.362*	*1.378*	*2175*			
	15	1/2	C4	138.0	145.0	27°	3	C4-PDJNR/L-27055-15C	40	55.0	27.0	150	5.0	0.42	DNMG 15 06 08
				5.433	*5.709*				*1.575*	*2.165*	*1.063*	*2175*			
			C5	139.0	165.0	27°	3	C5-PDJNR/L-35060-1504C	50	60.0	35.0	150	5.0	0.71	DNMG 15 06 08
				5.472	*6.496*				*1.969*	*2.362*	*1.378*	*2175*			
			C5	139.0	165.0	27°	3	C5-PDJNR/L-35060-15C	50	60.0	35.0	150	5.0	0.71	DNMG 15 06 08
				5.472	*6.496*				*1.969*	*2.362*	*1.378*	*2175*			
			C6	173.0	190.0	27°	3	C6-PDJNR/L-45065-1504C	63	65.0	45.0	150	5.0	1.18	DNMG 15 06 08
				6.811	*7.480*				*2.480*	*2.559*	*1.772*	*2175*			
			C6	173.0	190.0	27°	3	C6-PDJNR/L-45065-15C	63	65.0	45.0	150	5.0	1.18	DNMG 15 06 08
				6.811	*7.480*				*2.480*	*2.559*	*1.772*	*2175*			
			C8	204.0	248.0	27°	3	C8-PDJNR/L-55080-15C	80	65.0	45.0	150	5.0	2.42	DNMG 15 06 08
				8.032	*9.764*				*2.480*	*2.559*	*1.772*	*2175*			

R = à droite, L = à gauche

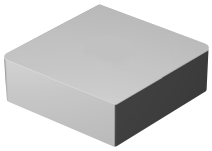
Liste complète des pièces détachées, voir www.sandvik.coromant.com

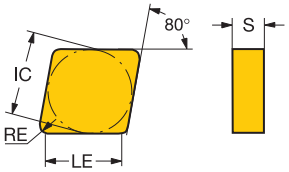
15 76 79

Plaquette T-Max® pour le tournage

Plaquette type C (Rhombique 80°)

Matériaux de coupe de haute technologie





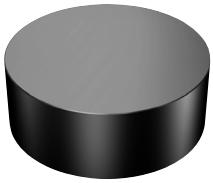
			LE	S	RE	CODE ISO	S 6165	CODE ANSI
Semi-finition	12	1/2	11.7	7.94	1.2	CNGN120712E	☆	CNG453A
			.460	*.313*	*.047*			

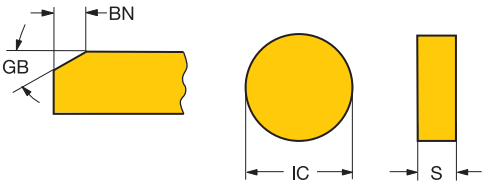
FRE

Plaquette T-Max® pour le tournage

Plaquette type R (Ronde)

Matériaux de coupe de haute technologie



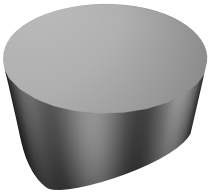


		IC	S	RE	GB	BN	CODE ISO	S 6165	CODE ANSI
Semi-finition	12	1/2	7.94	6.4	20°	0.10	RNGN120700T01020	☆	RNG45T0320
			.313	*.250*	*20°*	*.004*			
			7.94	6.4			RNGN120700E	☆	RNG45A
			.313	*.250*					

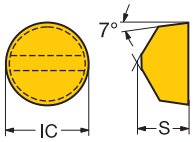
Plaquette T-Max® pour le tournage

Plaquette type R (Ronde)

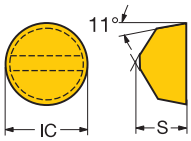
Matériaux de coupe de haute technologie



RCGX..E



RPGX..E



	IC		S	RE	CODE ISO	S 6165	CODE ANSI
Semi-finition	06	1/4	6.35	3.2	RCGX060600E	☆	RCGX24A
			.250	*.125*			
			4.76	3.2	RPGX060400E	☆	RPGX23A
			.188	*.125*			
	09	3/8	7.94	4.8	RCGX090700E	☆	RCGX35A
			.313	*.188*			
			7.94	4.8	RPGX090700E	☆	RPGX35A
			.313	*.188*			
	12	1/2	7.94	6.4	RCGX120700E	☆	RCGX45A
			.313	*.250*			
			7.94	6.4	RPGX120700E	☆	RPGX45A
			.313	*.250*			

Tronçonnage et gorges

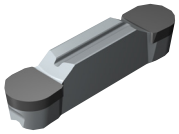
CoroCut® 1-2

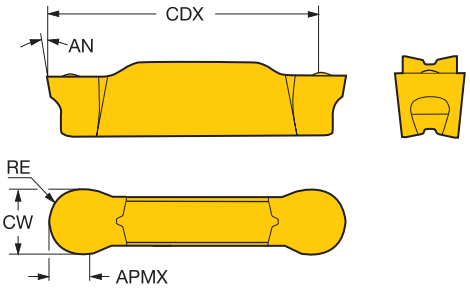
Plaquettes

Plaquette CoroCut® 1-2 pour le profilage 28

Plaquette CoroCut® 1-2 pour le profilage

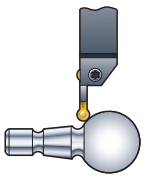
Matériaux de coupe de haute technologie





B

CoroCut® à 2 arêtes

	SSC	CW	RE	APMX	Référence de commande	S 6220	Dimensions, mm, pouce AN	CWTOLL	CWTOLU	RETOLL	RETOLU
	H	5.00	2.50	0.7	N123H2-0500-RE	★	7°	-0.020	0.020	-0.020	0.020
		.197	*.098*	*.028*				*-.0008*	*.0008*	*-.0008*	*.0008*
	J	6.00	3.00	0.8	N123J2-0600-RE	★	7°	-0.020	0.020	-0.020	0.020
		.236	*.118*	*.030*				*-.0008*	*.0008*	*-.0008*	*.0008*
		6.35	3.18	0.8	N123J2-0635-RE	★	7°	-0.020	0.020	-0.020	0.020
		.250	*.125*	*.030*				*-.0008*	*.0008*	*-.0008*	*.0008*
	L	8.00	4.00	0.9	N123L2-0800-RE	★	7°	-0.020	0.020	-0.020	0.020
		.315	*.157*	*.033*				*-.0008*	*.0008*	*-.0008*	*.0008*

SSC = Doit correspondre à la valeur SSC du porte-outil. N = neutre

C

D

FRE

Taraudage

Tarauds coupants

Taraud coupant à entrée hélicoïdale CoroTap™ 200 30-49
Taraud coupant à goujures hélicoïdales CoroTap™ 300 50-74

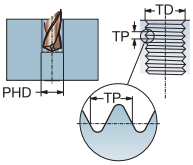
Taraud coupant à entrée hélicoïdale CoroTap™ 200

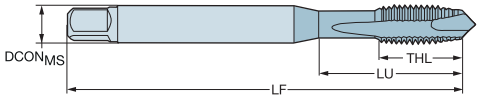
Profil de filet : Métrique

DIN/ANSI

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







B

TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P PrPM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M3	0.50	18.00	.141 x .110	B	6HX	T200-PM100AA-M3	★	3.6	3.00	56.0	9.0	3	2.5	DIN/ANSI
		.709						*.141*	*.118*	*2.205*	*.354*		*.098*	
M4	0.70	21.00	.168 x .131	B	6HX	T200-PM100AA-M4	★	4.3	4.00	63.0	13.0	3	3.3	DIN/ANSI
		.827						*.168*	*.157*	*2.480*	*.512*		*.130*	
M5	0.80	27.50	.194 x .152	B	6HX	T200-PM100AA-M5	★	4.9	5.00	70.0	14.0	3	4.2	DIN/ANSI
		1.083						*.194*	*.197*	*2.756*	*.551*		*.165*	
M6	1.00	26.00	.255 x .191	B	6HX	T200-PM100AA-M6	★	6.5	6.00	80.0	15.0	3	5.0	DIN/ANSI
		1.024						*.255*	*.236*	*3.150*	*.591*		*.197*	
M8	1.25	33.50	.697 x .523	B	6HX	T200-PM100AA-M8	★	8.1	8.00	90.0	18.0	3	6.8	DIN/ANSI
		1.319						*.318*	*.315*	*3.543*	*.709*		*.268*	
M10	1.50	38.00	.800 x .600	B	6HX	T200-PM100AA-M10	★	9.7	10.00	100.0	20.0	3	8.5	DIN/ANSI
		1.496						*.381*	*.394*	*3.937*	*.787*		*.335*	

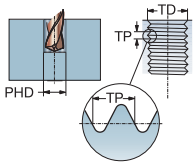
C
D

Taraud coupant à entrée hélicoïdale CoroTap™ 200

Profil de filet : Métrique

DIN/ANSI





ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN



TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P/PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M12	1.75	55.00	.367 x .275	B	6HX	**T200-PM101AA-M12**	★	9.3	12.00	110.0	23.0	4	10.3	DIN/ANSI
		2.165						*.367*	*.472*	*4.331*	*.906*		*.406*	
M14	2.00	60.00	.429 x .322	B	6HX	**T200-PM101AA-M14**	★	10.9	14.00	110.0	23.0	4	12.0	DIN/ANSI
		2.362						*.429*	*.551*	*4.331*	*.906*		*.472*	
M16	2.00	55.00	.480 x .360	B	6HX	**T200-PM101AA-M16**	★	12.2	16.00	110.0	23.0	4	14.0	DIN/ANSI
		2.165						*.480*	*.630*	*4.331*	*.906*		*.551*	
M18	2.50	72.00	542 x .406	B	6HX	**T200-PM101AA-M18**	★	13.8	18.00	125.0	30.0	4	15.5	DIN/ANSI
		2.835						*.542*	*.709*	*4.921*	*1.181*		*.610*	
M20	2.50	72.00	.652 x .489	B	6HX	**T200-PM101AA-M20**	★	16.6	20.00	140.0	30.0	4	17.5	DIN/ANSI
		2.835						*.652*	*.787*	*5.512*	*1.181*		*.689*	
M24	3.00	86.00	.760 x .570	B	6HX	**T200-PM101AA-M24**	★	19.3	24.00	160.0	36.0	4	21.0	DIN/ANSI
		3.386						*.760*	*.945*	*6.299*	*1.417*		*.827*	

ISO 13399

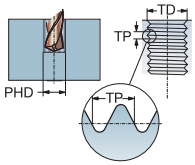
Taraud coupant à entrée hélicoïdale CoroTap™ 200

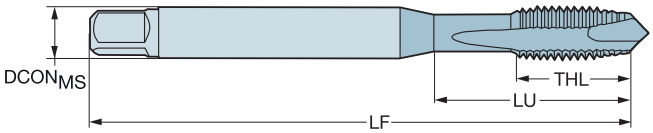
Profil de filet : Métrique

DIN 371

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P PrPM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M1	0.25	6.00	2.50 x 2.10	B	5HX	T200-PM100DA-M1	★	2.5	1.00	40.0	5.0	2	0.8	DIN 371
		.236						*.098*	*.039*	*1.575*	*.197*		*.030*	
M1.2	0.25	6.00	2.50 x 2.10	B	5HX	T200-PM100DA-M1.2	★	2.5	1.20	40.0	5.0	2	1.0	DIN 371
		.236						*.098*	*.047*	*1.575*	*.197*		*.037*	
M1.4	0.30	7.70	2.50 x 2.10	B	5HX	T200-PM100DA-M1.4	★	2.5	1.40	40.0	6.5	2	1.1	DIN 371
		.303						*.098*	*.055*	*1.575*	*.256*		*.043*	
M1.6	0.35	8.30	2.50 x 2.10	B	6HX	T200-PM100DA-M1.6	★	2.5	1.60	40.0	7.0	2	1.3	DIN 371
		.327						*.098*	*.063*	*1.575*	*.276*		*.049*	
M1.8	0.35	8.40	2.50 x 2.10	B	6HX	T200-PM100DA-M1.8	★	2.5	1.80	40.0	7.0	2	1.5	DIN 371
		.331						*.098*	*.071*	*1.575*	*.276*		*.057*	
M2	0.40	9.00	2.80 x 2.10	B	6HX	T200-PM100DA-M2	★	2.8	2.00	45.0	6.0	2	1.6	DIN 371
		.354						*.110*	*.079*	*1.772*	*.236*		*.063*	
M2.2	0.45	12.00	2.80 x 2.10	B	6HX	T200-PM100DA-M2.2	★	2.8	2.20	45.0	7.0	2	1.8	DIN 371
		.472						*.110*	*.087*	*1.772*	*.276*		*.069*	
M2.3	0.40	12.00	2.80 x 2.10	B	6HX	T200-PM100DA-M2.3	★	2.8	2.30	45.0	7.0	2	1.9	DIN 371
		.472						*.110*	*.091*	*1.772*	*.276*		*.073*	
M2.5	0.45	12.50	2.80 x 2.10	B	6HX	T200-PM100DA-M2.5	★	2.8	2.50	50.0	8.0	2	2.1	DIN 371
		.492						*.110*	*.098*	*1.969*	*.315*		*.081*	
M3	0.50	18.00	3.50 x 2.70	B	6HX	T200-PM100DA-M3	★	3.5	3.00	56.0	9.0	3	2.5	DIN 371
		.709						*.138*	*.118*	*2.205*	*.354*		*.098*	
M3.5	0.60	20.00	4.00 x 3.00	B	6HX	T200-PM100DA-M3.5	★	4.0	3.50	56.0	11.0	3	2.9	DIN 371
		.787						*.157*	*.138*	*2.205*	*.433*		*.114*	
M4	0.70	21.00	4.50 x 3.40	B	6HX	T200-PM100DA-M4	★	4.5	4.00	63.0	12.0	3	3.3	DIN 371
		.827						*.177*	*.157*	*2.480*	*.472*		*.130*	
M5	0.80	25.00	6.00 x 4.90	B	6HX	T200-PM100DA-M5	★	6.0	5.00	70.0	13.0	3	4.2	DIN 371
		.984						*.236*	*.197*	*2.756*	*.512*		*.165*	
M6	1.00	31.00	6.00 x 4.90	B	6HX	T200-PM100DA-M6	★	6.0	6.00	80.0	15.0	3	5.0	DIN 371
		1.220						*.236*	*.236*	*3.150*	*.591*		*.197*	
M7	1.00	31.00	7.00 x 5.50	B	6HX	T200-PM100DA-M7	★	9.3	7.00	80.0	15.0	3	6.0	DIN 371
		1.220						*.367*	*.276*	*3.150*	*.591*		*.236*	
M8	1.25	35.00	8.00 x 6.20	B	6HX	T200-PM100DA-M8	★	10.9	8.00	90.0	18.0	3	6.8	DIN 371
		1.378						*.429*	*.315*	*3.543*	*.709*		*.268*	
M10	1.50	39.00	10.00 x 8.00	B	6HX	T200-PM100DA-M10	★	7.0	10.00	100.0	20.0	3	8.5	DIN 371
		1.535						*.276*	*.394*	*3.937*	*.787*		*.335*	

FRE

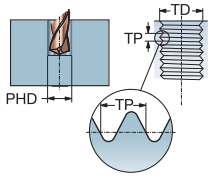
Taraud coupant à entrée hélicoïdale CoroTap™ 200

Profil de filet : Métrique

DIN 376

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TP	LU	CZC$_{MS}$	THCHT	TCTR	Référence de commande	P / M	DCON$_{MS}$	TD	LF	THL	NOF	PHD	BSG
M4	0.70	31.50	2.80 x 2.10	B	6HX	T200-PM101DA-M4	★	2.8	4.00	63.0	12.0	3	3.3	DIN 376
		1.240						*.110*	*.157*	*2.480*	*.472*		*.130*	
M5	0.80	35.00	3.50 x 2.70	B	6HX	T200-PM101DA-M5	★	3.5	5.00	70.0	13.0	3	4.2	DIN 376
		1.378						*.138*	*.197*	*2.756*	*.512*		*.165*	
M6	1.00	40.00	4.50 x 3.40	B	6HX	T200-PM101DA-M6	★	4.5	6.00	80.0	15.0	3	5.0	DIN 376
		1.575						*.177*	*.236*	*3.150*	*.591*		*.197*	
M8	1.25	43.00	6.00 x 4.90	B	6HX	T200-PM101DA-M8	★	6.0	8.00	90.0	18.0	3	6.8	DIN 376
		1.693						*.236*	*.315*	*3.543*	*.709*		*.268*	
M10	1.50	48.00	7.00 x 5.50	B	6HX	T200-PM101DA-M10	★	7.0	10.00	100.0	20.0	3	8.5	DIN 376
		1.890						*.276*	*.394*	*3.937*	*.787*		*.335*	
M12	1.75	55.00	6.00 x 4.90	B	6HX	T200-PM101DA-M12	★	9.0	12.00	110.0	23.0	4	10.3	DIN 376
		2.165						*.354*	*.472*	*4.331*	*.906*		*.406*	
M14	2.00	60.00	11.00 x 9.00	B	6HX	T200-PM101DA-M14	★	11.0	14.00	110.0	25.0	4	12.0	DIN 376
		2.362						*.433*	*.551*	*4.331*	*.984*		*.472*	
M16	2.00	60.00	12.00 x 9.00	B	6HX	T200-PM101DA-M16	★	12.0	16.00	110.0	25.0	4	14.0	DIN 376
		2.362						*.472*	*.630*	*4.331*	*.984*		*.551*	
M18	2.50	72.00	14.00 x 11.00	B	6HX	T200-PM101DA-M18	★	14.0	18.00	125.0	30.0	4	15.5	DIN 376
		2.835						*.551*	*.709*	*4.921*	*1.181*		*.610*	
M20	2.50	72.00	16.00 x 12.00	B	6HX	T200-PM101DA-M20	★	16.0	20.00	140.0	30.0	4	17.5	DIN 376
		2.835						*.630*	*.787*	*5.512*	*1.181*		*.689*	
M22	2.50	82.00	18.00 x 14.50	B	6HX	T200-PM101DA-M22	★	18.0	22.00	140.0	34.0	4	19.5	DIN 376
		3.228						*.709*	*.866*	*5.512*	*1.339*		*.768*	
M24	3.00	91.00	18.00 x 14.50	B	6HX	T200-PM101DA-M24	★	18.0	24.00	160.0	38.0	4	21.0	DIN 376
		3.583						*.709*	*.945*	*6.299*	*1.496*		*.827*	
M27	3.00	91.00	20.00 x 16.00	B	6HX	T200-PM101DA-M27	★	20.0	27.00	160.0	38.0	4	24.0	DIN 376
		3.583						*.787*	*1.063*	*6.299*	*1.496*		*.945*	
M30	3.50	108.00	22.00 x 18.00	B	6HX	T200-PM101DA-M30	★	22.0	30.00	180.0	45.0	4	26.5	DIN 376
		4.252						*.866*	*1.181*	*7.087*	*1.772*		*1.043*	

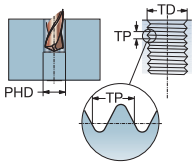
Taraud coupant à entrée hélicoïdale CoroTap™ 200

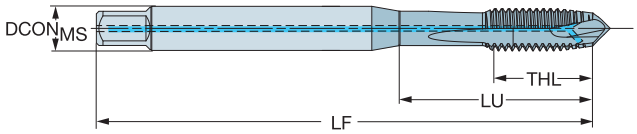
Profil de filet : Métrique

DIN 371

ULDR	3.0
CNSC	1
CXSC	2
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P|PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M4	0.70	21.00	4.50 x 3.40	B	6HX	T200-PM108DA-M4	★	4.5	4.00	63.0	12.0	3	3.3	DIN 371
		.827						*.177*	*.157*	*2.480*	*.472*		*.130*	
M5	0.80	25.00	6.00 x 4.90	B	6HX	T200-PM108DA-M5	★	6.0	5.00	70.0	13.0	3	4.2	DIN 371
		.984						*.236*	*.197*	*2.756*	*.512*		*.165*	
M6	1.00	31.00	6.00 x 4.90	B	6HX	T200-PM108DA-M6	★	6.0	6.00	80.0	15.0	3	5.0	DIN 371
		1.220						*.236*	*.236*	*3.150*	*.591*		*.197*	
M8	1.25	35.00	8.00 x 6.20	B	6HX	T200-PM108DA-M8	★	8.0	8.00	90.0	17.5	3	6.8	DIN 371
		1.378						*.315*	*.315*	*3.543*	*.689*		*.268*	
M10	1.50	39.00	10.00 x 8.00	B	6HX	T200-PM108DA-M10	★	10.0	10.00	100.0	20.0	3	8.5	DIN 371
		1.535						*.394*	*.394*	*3.937*	*.787*		*.335*	

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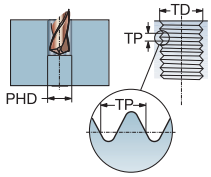
Taraud coupant à entrée hélicoïdale CoroTap™ 200

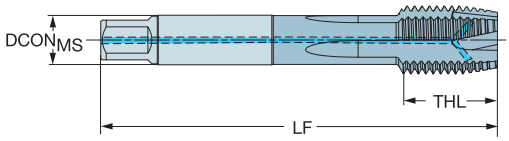
Profil de filet : Métrique

DIN 376

ULDR	3.0
CNSC	1
CXSC	2
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TP	LU	CZC$_{MS}$	THCHT	TCTR	Référence de commande	P / PM	Dimensions, mm, pouce DCON$_{MS}$	TD	LF	THL	NOF	PHD	BSG
M12	1.75	55.00	9.00 x 7.00	B	6HX	T200-PM109DA-M12	★	9.0	12.00	110.0	23.0	4	10.3	DIN 376
		2.165						*.354*	*.472*	*4.331*	*.906*		*.406*	
M14	2.00	60.00	11.00 x 9.00	B	6HX	T200-PM109DA-M14	★	11.0	14.00	110.0	25.0	4	12.0	DIN 376
		2.362						*.433*	*.551*	*4.331*	*.984*		*.472*	
M16	2.00	60.00	12.00 x 9.00	B	6HX	T200-PM109DA-M16	★	12.0	16.00	110.0	25.0	4	14.0	DIN 376
		2.362						*.472*	*.630*	*4.331*	*.984*		*.551*	
M18	2.50	72.00	14.00 x 11.00	B	6HX	T200-PM109DA-M18	★	14.0	18.00	125.0	30.0	4	15.5	DIN 376
		2.835						*.551*	*.709*	*4.921*	*1.181*		*.610*	
M20	2.50	72.00	16.00 x 12.00	B	6HX	T200-PM109DA-M20	★	16.0	20.00	140.0	30.0	4	17.5	DIN 376
		2.835						*.630*	*.787*	*5.512*	*1.181*		*.689*	
M22	2.50	82.00	18.00 x 14.50	B	6HX	T200-PM109DA-M22	★	18.0	22.00	140.0	34.0	4	19.5	DIN 376
		3.228						*.709*	*.866*	*5.512*	*1.339*		*.768*	
M24	3.00	91.00	18.00 x 14.50	B	6HX	T200-PM109DA-M24	★	18.0	24.00	160.0	38.0	4	21.0	DIN 376
		3.583						*.709*	*.945*	*6.299*	*1.496*		*.827*	
M30	3.50	108.00	22.00 x 18.00	B	6HX	T200-PM109DA-M30	★	22.0	30.00	180.0	45.0	4	26.5	DIN 376
		4.252						*.866*	*1.181*	*7.087*	*1.772*		*1.043*	

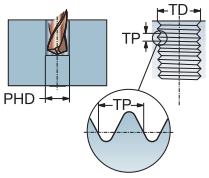
Taraud coupant à entrée hélicoïdale CoroTap™ 200

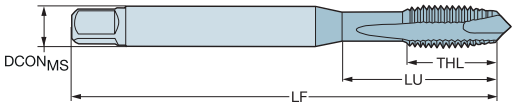
Profil de filet : Métrique

JIS-B-4430

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P / M	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M3	0.50	18.00	4.00 x 3.20	B	6HX	T200-PM100JA-M3	★	4.0	3.00	46.0	9.0	3	2.5	JISB4430
		.709						*.157*	*.118*	*1.811*	*.354*		*.098*	
M4	0.70	21.00	5.00 x 4.00	B	6HX	T200-PM100JA-M4	★	5.0	4.00	52.0	12.0	3	3.3	JISB4430
		.827						*.197*	*.157*	*2.047*	*.472*		*.130*	
M5	0.80	25.00	5.50 x 4.50	B	6HX	T200-PM100JA-M5	★	5.5	5.00	60.0	13.0	3	4.2	JISB4430
		.984						*.217*	*.197*	*2.362*	*.512*		*.165*	
M6	1.00	30.00	6.00 x 4.50	B	6HX	T200-PM100JA-M6	★	6.0	6.00	62.0	15.0	3	5.0	JISB4430
		1.181						*.236*	*.236*	*2.441*	*.591*		*.197*	

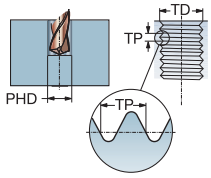
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Taraud coupant à entrée hélicoïdale CoroTap™ 200

Profil de filet : Métrique

JIS-B-4430





ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN



TDZ	TP	LU	CZC$_{MS}$	THCHT	TCTR	Référence de commande	P / PM	Dimensions, mm, pouce DCON$_{MS}$	TD	LF	THL	NOF	PHD	BSG
M8	1.25	35.00	6.20 x 5.00	B	6HX	T200-PM101JA-M8	★	6.2	8.00	70.0	18.0	3	6.8	JISB4430
		1.378						*.244*	*.315*	*2.756*	*.709*		*.266*	
M10	1.50	37.50	7.00 x 5.50	B	6HX	T200-PM101JA-M10	★	7.0	10.00	75.0	20.0	3	8.5	JISB4430
		1.476						*.276*	*.394*	*2.953*	*.787*		*.335*	
M12	1.75	41.00	8.50 x 6.50	B	6HX	T200-PM101JA-M12	★	8.5	12.00	82.0	23.0	4	10.3	JISB4430
		1.614						*.335*	*.472*	*3.228*	*.906*		*.406*	
M16	2.00	53.00	12.50 x 10.00	B	6HX	T200-PM101JA-M16	★	12.5	16.00	95.0	25.0	4	14.0	JISB4430
		2.087						*.492*	*.630*	*3.740*	*.984*		*.551*	
M18	2.50	50.00	14.00 x 11.00	B	6HX	T200-PM101JA-M18	★	14.0	18.00	100.0	30.0	4	15.5	JISB4430
		1.969						*.551*	*.709*	*3.937*	*1.181*		*.610*	
M20	2.50	52.50	15.00 x 12.00	B	6HX	T200-PM101JA-M20	★	15.0	20.00	105.0	30.0	4	17.5	JISB4430
		2.067						*.591*	*.787*	*4.134*	*1.181*		*.689*	
M24	3.00	60.00	19.00 x 15.00	B	6HX	T200-PM101JA-M24	★	19.0	24.00	120.0	36.0	4	21.0	JISB4430
		2.362						*.748*	*.945*	*4.724*	*1.417*		*.827*	

ISO 13399

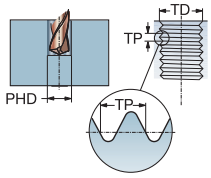
Taraud coupant à entrée hélicoïdale CoroTap™ 200

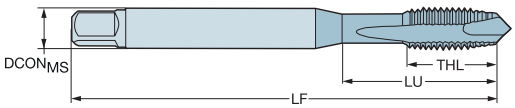
Profil de filet : Métrique à pas fin

JIS-B-4436

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P / M	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF4X0.5	0.50	21.00	5.00 x 4.00	B	6HX	T200-PM100JB-M4X050	★	5.0	4.00	52.0	12.0	3	3.5	JISB4436
		.827						*.197*	*.157*	*2.047*	*.472*		*.138*	
MF5X0.5	0.50	25.00	5.50 x 4.50	B	6HX	T200-PM100JB-M5X050	★	5.5	5.00	52.0	13.0	3	4.5	JISB4436
		.984						*.217*	*.197*	*2.047*	*.512*		*.177*	
MF6X0.5	0.50	30.00	6.00 x 4.50	B	6HX	T200-PM100JB-M6X050	★	6.0	6.00	62.0	15.0	3	5.5	JISB4436
		1.181						*.236*	*.236*	*2.441*	*.591*		*.217*	
MF6X0.75	0.75	30.00	6.00 x 4.50	B	6HX	T200-PM100JB-M6X075	★	6.0	6.00	62.0	15.0	3	5.3	JISB4436
		1.181						*.236*	*.236*	*2.441*	*.591*		*.207*	

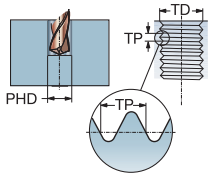
FRE

Taraud coupant à entrée hélicoïdale CoroTap™ 200

Profil de filet : Métrique à pas fin

JIS-B-4436





ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN



TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P / M	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
								Dimensions, mm, pouce						
MF8X1	1.00	35.00	6.20 x 5.00	B	6HX	T200-PM101JB-M8X100	★	6.2	8.00	70.0	18.0	3	7.0	JISB4436
		1.378						*.244*	*.315*	*2.756*	*.709*		*.276*	
MF10X1	1.00	39.00	7.00 x 5.50	B	6HX	T200-PM101JB-M10X100	★	7.0	10.00	70.0	20.0	3	9.0	JISB4436
		1.535						*.276*	*.394*	*2.756*	*.787*		*.354*	
MF10X1.25	1.25	37.50	7.00 x 5.50	B	6HX	T200-PM101JB-M10X125	★	7.0	10.00	75.0	20.0	3	8.8	JISB4436
		1.476						*.276*	*.394*	*2.953*	*.787*		*.344*	
MF12X1	1.00	35.00	8.50 x 6.50	B	6HX	T200-PM101JB-M12X100	★	8.5	12.00	70.0	21.0	4	11.0	JISB4436
		1.378						*.335*	*.472*	*2.756*	*.827*		*.433*	
MF12X1.25	1.25	40.00	8.50 x 6.50	B	6HX	T200-PM101JB-M12X125	★	8.5	12.00	80.0	21.0	4	10.8	JISB4436
		1.575						*.335*	*.472*	*3.150*	*.827*		*.425*	
MF12X1.5	1.50	40.00	8.50 x 6.50	B	6HX	T200-PM101JB-M12X150	★	8.5	12.00	82.0	21.0	4	10.5	JISB4436
		1.575						*.335*	*.472*	*3.228*	*.827*		*.413*	
MF14X1.5	1.50	49.00	10.50 x 8.00	B	6HX	T200-PM101JB-M14X150	★	10.5	14.00	88.0	49.0	4	12.5	JISB4436
		1.929						*.413*	*.551*	*3.465*	*1.929*		*.492*	
MF16X1.5	1.50	47.50	12.50 x 10.00	B	6HX	T200-PM101JB-M16X150	★	12.5	16.00	95.0	21.0	4	14.5	JISB4436
		1.870						*.492*	*.630*	*3.740*	*.827*		*.571*	
MF18X1.5	1.50	47.50	14.00 x 11.00	B	6HX	T200-PM101JB-M18X150	★	14.0	18.00	95.0	24.0	4	16.5	JISB4436
		1.870						*.551*	*.709*	*3.740*	*.945*		*.650*	
MF20X1.5	1.50	47.50	15.00 x 12.00	B	6HX	T200-PM101JB-M20X150	★	15.0	20.00	95.0	24.0	4	18.5	JISB4436
		1.870						*.591*	*.787*	*3.740*	*.945*		*.728*	

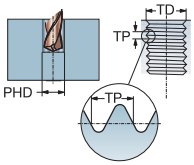
Taraud coupant à entrée hélicoïdale CoroTap™ 200

Profil de filet : Métrique à pas fin

DIN 374

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P PrPM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF4x0.5	0.50	31.50	2.80 x 2.10	B	6HX	**T200-PM101DA-M4X050**	★	2.8	4.00	63.0	12.0	3	3.5	DIN 374
		1.240						*.110*	*.157*	*2.480*	*.472*		*.138*	
MF5x0.5	0.50	35.00	3.50 x 2.70	B	6HX	**T200-PM101DA-M5X050**	★	3.5	5.00	70.0	13.0	3	4.5	DIN 374
		1.378						*.138*	*.197*	*2.756*	*.512*		*.177*	
MF6x0.75	0.75	40.00	4.50 x 3.40	B	6HX	**T200-PM101DA-M6X075**	★	4.5	6.00	80.0	15.0	3	5.3	DIN 374
		1.575						*.177*	*.236*	*3.150*	*.591*		*.209*	

FRE

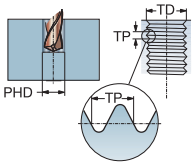
Taraud coupant à entrée hélicoïdale CoroTap™ 200

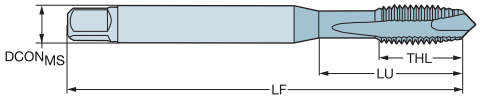
Profil de filet : Métrique à pas fin

DIN/ANSI

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







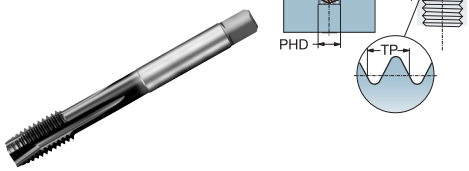
TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P/PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF8x1	1.00	33.50	.318 x .238	B	6HX	**T200-PM100AB-M8X100**	★	8.1	8.00	90.0	18.0	3	7.0	DIN/ANSI
		1.319						*.318*	*.315*	*3.543*	*.709*		*.276*	
MF10x1.25	1.25	38.00	.381 x .286	B	6HX	**T200-PM100AB-M10X125**	★	9.7	10.00	100.0	20.0	3	8.8	DIN/ANSI
		1.496						*.381*	*.394*	*3.937*	*.787*		*.346*	

Taraud coupant à entrée hélicoïdale CoroTap™ 200

Profil de filet : Métrique à pas fin

DIN/ANSI

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN





TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P / PrPM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF12x1.25	1.25	55.00	.318 x .238	B	6HX	T200-PM101AB-M12X125	★	9.3	12.00	110.0	23.0	4	10.8	DIN/ANSI
		2.165						*.367*	*.472*	*4.331*	*.906*		*.425*	
MF12x1.5	1.50	55.00	.381 x .286	B	6HX	T200-PM101AB-M12X150	★	9.3	12.00	110.0	23.0	4	10.5	DIN/ANSI
		2.165						*.367*	*.472*	*4.331*	*.906*		*.413*	
MF14x1.5	1.50	55.00	.367 x .275	B	6HX	T200-PM101AB-M14X150	★	10.9	14.00	110.0	23.0	4	12.5	DIN/ANSI
		2.165						*.429*	*.551*	*4.331*	*.906*		*.492*	
MF16x1.5	1.50	55.00	.367 x .275	B	6HX	T200-PM101AB-M16X150	★	12.2	16.00	110.0	23.0	4	14.5	DIN/ANSI
		2.165						*.480*	*.630*	*4.331*	*.906*		*.571*	
MF18x1.5	1.50	72.00	.542 x .406	B	6HX	T200-PM101AB-M18X150	★	13.8	18.00	125.0	30.0	4	16.5	DIN/ANSI
		2.835						*.542*	*.709*	*4.921*	*1.181*		*.650*	

FRE

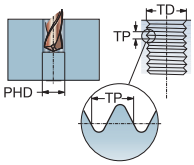
Taraud coupant à entrée hélicoïdale CoroTap™ 200

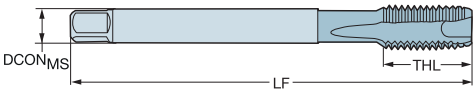
Profil de filet : Métrique à pas fin

DIN 374

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TP	LU	CZC$_{MS}$	THCHT	TCTR	Référence de commande	P/PM	Dimensions, mm, pouce DCON$_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF8x0.75	0.75	40.00	6.00 x 4.90	B	6HX	T200-PM101DB-M8X075	★	6.0	8.00	80.0	15.0	3	7.3	DIN 374
		1.575						*.236*	*.315*	*3.150*	*.591*		*.287*	
MF8x1	1.00	33.50	6.00 x 4.90	B	6HX	T200-PM101DB-M8X100	★	6.0	8.00	90.0	18.0	3	7.0	DIN 374
		1.319						*.236*	*.315*	*3.543*	*.709*		*.276*	
MF10x1	1.00	45.00	7.00 x 5.50	B	6HX	T200-PM101DB-M10X100	★	7.0	10.00	90.0	18.0	3	9.0	DIN 374
		1.772						*.276*	*.394*	*3.543*	*.709*		*.354*	
MF10x1.25	1.25	48.00	7.00 x 5.50	B	6HX	T200-PM101DB-M10X125	★	7.0	10.00	100.0	19.8	3	8.8	DIN 374
		1.890						*.276*	*.394*	*3.937*	*.780*		*.346*	
MF12x1	1.00	50.00	9.00 x 7.00	B	6HX	T200-PM101DB-M12X100	★	9.0	12.00	100.0	21.0	4	11.0	DIN 374
		1.969						*.354*	*.472*	*3.937*	*.827*		*.433*	
MF12x1.25	1.25	50.00	9.00 x 7.00	B	6HX	T200-PM101DB-M12X125	★	9.0	12.00	100.0	21.0	4	10.8	DIN 374
		1.969						*.354*	*.472*	*3.937*	*.827*		*.425*	
MF12x1.5	1.50	50.00	9.00 x 7.00	B	6HX	T200-PM101DB-M12X150	★	9.0	12.00	100.0	21.0	4	10.5	DIN 374
		1.969						*.354*	*.472*	*3.937*	*.827*		*.413*	
MF14x1	1.00	50.00	11.00 x 9.00	B	6HX	T200-PM101DB-M14X100	★	11.0	14.00	100.0	21.0	4	13.0	DIN 374
		1.969						*.433*	*.551*	*3.937*	*.827*		*.512*	
MF14x1.25	1.25	50.00	11.00 x 9.00	B	6HX	T200-PM101DB-M14X125	★	11.0	14.00	100.0	21.0	4	12.8	DIN 374
		1.969						*.433*	*.551*	*3.937*	*.827*		*.504*	
MF14x1.5	1.50	50.00	11.00 x 9.00	B	6HX	T200-PM101DB-M14X150	★	11.0	14.00	100.0	21.0	4	12.5	DIN 374
		1.969						*.433*	*.551*	*3.937*	*.827*		*.492*	
MF16x1	1.00	50.00	12.00 x 9.00	B	6HX	T200-PM101DB-M16X100	★	12.0	16.00	100.0	21.0	4	15.0	DIN 374
		1.969						*.472*	*.630*	*3.937*	*.827*		*.591*	
MF16x1.5	1.50	50.00	12.00 x 9.00	B	6HX	T200-PM101DB-M16X150	★	12.0	16.00	100.0	21.0	4	14.5	DIN 374
		1.969						*.472*	*.630*	*3.937*	*.827*		*.571*	
MF18x1	1.00	58.00	14.00 x 11.00	B	6HX	T200-PM101DB-M18X100	★	14.0	18.00	110.0	24.0	4	17.0	DIN 374
		2.283						*.551*	*.709*	*4.331*	*.945*		*.669*	
MF18x1.5	1.50	58.00	14.00 x 11.00	B	6HX	T200-PM101DB-M18X150	★	14.0	18.00	110.0	24.0	4	16.5	DIN 374
		2.283						*.551*	*.709*	*4.331*	*.945*		*.650*	
MF20x1	1.00	58.00	16.00 x 12.00	B	6HX	T200-PM101DB-M20X100	★	16.0	20.00	125.0	24.0	4	19.0	DIN 374
		2.283						*.630*	*.787*	*4.921*	*.945*		*.748*	
MF20x1.5	1.50	58.00	16.00 x 12.00	B	6HX	T200-PM101DB-M20X150	★	16.0	20.00	125.0	24.0	4	18.5	DIN 374
		2.283						*.630*	*.787*	*4.921*	*.945*		*.728*	
MF22x1.5	1.50	60.00	18.00 x 14.50	B	6HX	T200-PM101DB-M22X150	★	18.0	22.00	125.0	25.0	4	20.5	DIN 374
		2.362						*.709*	*.866*	*4.921*	*.984*		*.807*	
MF24x1.5	1.50	67.00	18.00 x 14.50	B	6HX	T200-PM101DB-M24X150	★	18.0	24.00	140.0	28.0	4	22.5	DIN 374
		2.638						*.709*	*.945*	*5.512*	*1.102*		*.886*	
MF24x2	2.00	67.00	18.00 x 14.50	B	6HX	T200-PM101DB-M24X200	★	18.0	24.00	140.0	28.0	4	22.0	DIN 374
		2.638						*.709*	*.945*	*5.512*	*1.102*		*.866*	
MF26x1.5	1.50	67.00	18.00 x 14.50	B	6HX	T200-PM101DB-M26X150	★	18.0	26.00	140.0	28.0	4	24.5	DIN 374
		2.638						*.709*	*1.024*	*5.512*	*1.102*		*.965*	
MF27x2	2.00	67.00	20.00 x 16.00	B	6HX	T200-PM101DB-M27X200	★	20.0	27.00	140.0	28.0	4	25.0	DIN 374
		2.638						*.787*	*1.063*	*5.512*	*1.102*		*.984*	
MF28x1.5	1.50	67.00	20.00 x 16.00	B	6HX	T200-PM101DB-M28X150	★	20.0	28.00	140.0	28.0	4	26.5	DIN 374
		2.638						*.787*	*1.102*	*5.512*	*1.102*		*1.043*	
MF30x1.5	1.50	67.00	20.00 x 16.00	B	6HX	T200-PM101DB-M30X150	★	22.0	30.00	150.0	28.0	4	28.5	DIN 374
		2.638						*.866*	*1.181*	*5.906*	*1.102*		*1.122*	
MF30x2	2.00	67.00	22.00 x 18.00	B	6HX	T200-PM101DB-M30X200	★	22.0	30.00	150.0	28.0	4	28.0	DIN 374
		2.638						*.866*	*1.181*	*5.906*	*1.102*		*1.102*	

ISO 13399

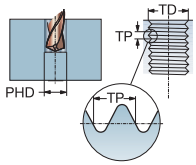
Taraud coupant à entrée hélicoïdale CoroTap™ 200

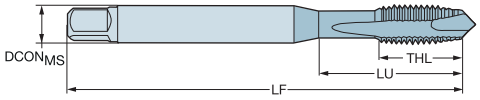
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DIN/ANSI

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P / PrPM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC2-56	56.00	12.00	.141 x .110	B	3BX	T200-PM100AE-2-56	★	3.6	2.18	45.0	7.0	2	1.9	DIN/ANSI
		.472						*.141*	*.086*	*1.772*	*.276*		*.073*	
UNC4-40	40.00	17.00	.141 x .110	B	2BX	T200-PM100AE-4-40	★	3.6	2.85	56.0	9.0	3	2.4	DIN/ANSI
		.669						*.141*	*.112*	*2.205*	*.354*		*.093*	
UNC6-32	32.00	21.00	.141 x .110	B	2BX	T200-PM100AE-6-32	★	3.6	3.51	56.0	11.0	3	2.9	DIN/ANSI
		.827						*.141*	*.138*	*2.205*	*.433*		*.112*	
UNC8-32	32.00	21.00	.168 x .131	B	2BX	T200-PM100AE-8-32	★	4.3	4.17	63.0	13.0	3	3.5	DIN/ANSI
		.827						*.168*	*.164*	*2.480*	*.512*		*.138*	
UNC10-24	24.00	27.50	.194 x .152	B	3BX	T200-PM100AE-10-24	★	4.9	4.83	70.0	14.0	3	3.9	DIN/ANSI
		1.083						*.194*	*.190*	*2.756*	*.551*		*.154*	
UNC1/4-20	20.00	25.00	.255 x .191	B	3BX	T200-PM100AE-1/4	★	6.5	6.35	80.0	15.0	3	5.1	DIN/ANSI
		1.319						*.480*	*.313*	*3.543*	*.709*		*.260*	
UNC3/8-16	16.00	38.00	.381 x .286	B	3BX	T200-PM100AE-3/8	★	9.7	9.53	100.0	20.0	3	8.0	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.787*		*.315*	
UNC5/16-18	18.00	33.50	.480 x .360	B	3BX	T200-PM100AE-5/16	★	8.1	7.94	90.0	18.0	3	6.6	DIN/ANSI
		.984						*.318*	*.250*	*3.150*	*.591*		*.201*	

FRE

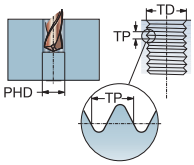
Taraud coupant à entrée hélicoïdale CoroTap™ 200

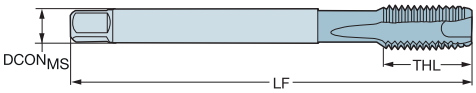
Profil de filet : UNC

DIN/ANSI

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P/PM	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
								Dimensions, mm, pouce						
UNC7/16-14	14.00	48.00	.323 x .242	B	2BX	**T200-PM101AE-7/16**	★	8.2	11.11	100.0	20.0	4	9.4	DIN/ANSI
		1.890						*.323*	*.438*	*3.937*	*.787*		*.370*	
UNC1/2-13	13.00	55.00	.367 x .275	B	3BX	**T200-PM101AE-1/2**	★	9.3	12.70	110.0	23.0	4	10.8	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.906*		*.425*	
UNC5/8-11	11.00	55.00	.480 x .360	B	3BX	**T200-PM101AE-5/8**	★	12.2	15.88	110.0	23.0	4	13.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.906*		*.531*	
UNC3/4-10	10.00	72.00	.590 x .442	B	3BX	**T200-PM101AE-3/4**	★	15.0	19.05	125.0	30.0	4	16.5	DIN/ANSI
		2.835						*.590*	*.750*	*4.921*	*1.181*		*.650*	
UNC7/8-9	9.00	81.00	.697 x .523	B	3BX	**T200-PM101AE-7/8**	★	17.7	22.23	140.0	34.0	4	19.5	DIN/ANSI
		3.189						*.697*	*.875*	*5.512*	*1.339*		*.768*	
UNC1"-8	8.00	86.00	.800 x .600	B	3BX	**T200-PM101AE-1**	★	20.3	25.40	160.0	36.0	4	22.3	DIN/ANSI
		3.386						*.800*	*1.000*	*6.299*	*1.417*		*.876*	

ISO 13399

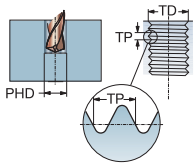
Taraud coupant à entrée hélicoïdale CoroTap™ 200

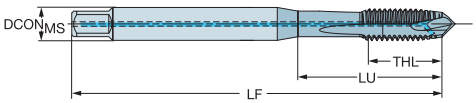
Profil de filet : UNC

DIN/ANSI

ULDR	3.0
CNSC	1
CXSC	2
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P/PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC1/4-20	20.00	25.00	.255 x .191	B	2BX	T200-PM108AE-1/4	★	6.5	6.35	80.0	15.0	3	5.1	DIN/ANSI
		.984						*.255*	*.250*	*3.150*	*.591*		*.201*	
UNC5/16-18	18.00	33.50	.318 x .238	B	2BX	T200-PM108AE-5/16	★	8.1	7.94	90.0	18.0	3	6.6	DIN/ANSI
		1.319						*.318*	*.313*	*3.543*	*.709*		*.260*	
UNC3/8-16	16.00	38.00	.381 x .286	B	2BX	T200-PM108AE-3/8	★	9.7	9.53	100.0	20.0	3	8.0	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.787*		*.315*	

FRE

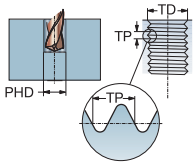
Taraud coupant à entrée hélicoïdale CoroTap™ 200

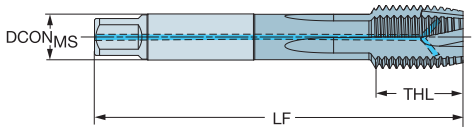
Profil de filet : UNC

DIN/ANSI

ULDR	3.0
CNSC	1
CXSC	2
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







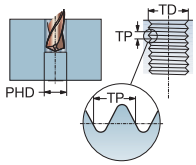
TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P	M	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
									Dimensions, mm, pouce						
UNC7/16-14	14.00	48.00	.323 x .242	B	2BX	**T200-PM109AE-7/16**	★		8.2	11.11	100.0	20.0	4	9.4	DIN/ANSI
		1.890							*.323*	*.438*	*3.937*	*.787*		*.370*	
UNC1/2-13	13.00	55.00	.367 x .275	B	2BX	**T200-PM109AE-1/2**	★		9.3	12.70	110.0	23.0	4	10.8	DIN/ANSI
		2.165							*.367*	*.500*	*4.331*	*.906*		*.425*	
UNC5/8-11	11.00	55.00	.480 x .360	B	2BX	**T200-PM109AE-5/8**	★		12.2	15.88	110.0	23.0	4	13.5	DIN/ANSI
		2.165							*.480*	*.625*	*4.331*	*.906*		*.531*	
UNC3/4-10	10.00	72.00	.590 x .442	B	2BX	**T200-PM109AE-3/4**	★		15.0	19.05	125.0	30.0	4	16.5	DIN/ANSI
		2.835							*.590*	*.750*	*4.921*	*1.181*		*.650*	
UNC7/8-9	9.00	81.00	.697 x .523	B	2BX	**T200-PM109AE-7/8**	★		17.7	22.23	140.0	34.0	4	19.5	DIN/ANSI
		3.189							*.697*	*.875*	*5.512*	*1.339*		*.768*	
UNC1"-8	8.00	86.00	.800 x .600	B	2BX	**T200-PM109AE-1**	★		20.3	25.40	160.0	30.0	4	22.3	DIN/ANSI
		3.386							*.800*	*1.000*	*6.299*	*1.181*		*.876*	

Taraud coupant à entrée hélicoïdale CoroTap™ 200

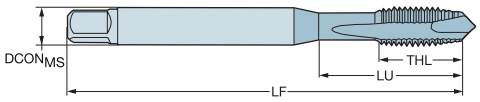
Profil de filet : UNC

DIN/ANSI





ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN



B

TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P / PrPM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC8-32	32.00	21.00	.168 x .131	B	3BX	**T200-PM114AE-8-32**	★	4.3	4.17	63.0	13.0	3	3.5	DIN/ANSI
		.827						*.168*	*.164*	*2.480*	*.512*		*.138*	
UNC1/4-20	20.00	25.00	.255 x .191	B	2BX	**T200-PM114AE-1/4**	★	6.5	6.35	80.0	15.0	3	5.1	DIN/ANSI
		.984						*.255*	*.250*	*3.150*	*.591*		*.201*	
UNC5/16-18	18.00	33.50	.542 x .406	B	2BX	**T200-PM114AE-5/16**	★	8.1	7.94	90.0	18.0	3	6.6	DIN/ANSI
		1.319						*.318*	*.313*	*3.543*	*.709*		*.260*	
UNC3/8-16	16.00	38.00	.381 x .286	B	2BX	**T200-PM114AE-3/8**	★	9.7	9.53	100.0	20.0	3	8.0	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.787*		*.315*	

C

D

FRE

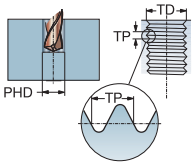
Taraud coupant à entrée hélicoïdale CoroTap™ 200

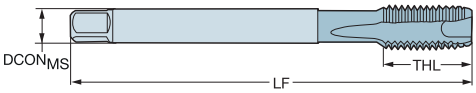
Profil de filet : UNC

DIN/ANSI

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P/PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC1/2-13	13.00	55.00	.367 x .275	B	2BX	**T200-PM115AE-1/2**	★	9.3	12.70	110.0	23.0	4	10.8	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.906*		*.425*	
UNC5/8-11	11.00	55.00	.480 x .360	B	2BX	**T200-PM115AE-5/8**	★	12.2	15.88	110.0	23.0	4	13.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.906*		*.531*	
UNC3/4-10	10.00	72.00	.590 x .442	B	2BX	**T200-PM115AE-3/4**	★	15.0	19.05	125.0	30.0	4	16.5	DIN/ANSI
		2.835						*.590*	*.750*	*4.921*	*1.181*		*.650*	

ISO 13399

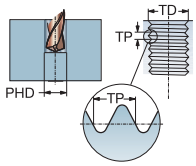
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

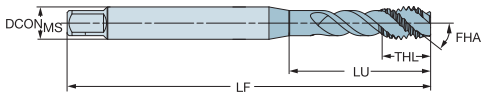
Profil de filet : Métrique

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







B

TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P Pr.PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M 3	0.50	18.00	.141 x .110	C	6HX	T300-PM100AA-M3	★	3.6	3.00	56.0	7.0	3	2.5	DIN/ANSI
		.709						*.141*	*.118*	*2.205*	*.276*		*.098*	
M4	0.70	21.00	.168 x .131	C	6HX	T300-PM100AA-M4	★	4.3	4.00	63.0	8.0	3	3.3	DIN/ANSI
		.827						*.168*	*.157*	*2.480*	*.315*		*.130*	
M5	0.80	27.50	.194 x .152	C	6HX	T300-PM100AA-M5	★	4.9	5.00	70.0	8.0	3	4.2	DIN/ANSI
		1.083						*.194*	*.197*	*2.756*	*.315*		*.165*	
M6	1.00	26.00	.255 x .191	C	6HX	T300-PM100AA-M6	★	6.5	6.00	80.0	11.0	3	5.0	DIN/ANSI
		1.024						*.255*	*.236*	*3.150*	*.433*		*.197*	
M8	1.25	33.50	.318 x .238	C	6HX	T300-PM100AA-M8	★	8.1	8.00	90.0	12.0	3	6.8	DIN/ANSI
		1.319						*.318*	*.315*	*3.543*	*.472*		*.268*	
M10	1.50	38.00	.381 x .286	C	6HX	T300-PM100AA-M10	★	9.7	10.00	100.0	15.0	3	8.5	DIN/ANSI
		1.496						*.381*	*.394*	*3.937*	*.591*		*.335*	

C

D

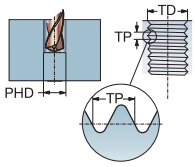
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

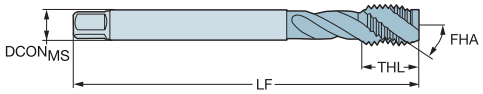
Profil de filet : Métrique

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P/PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M12	1.75	55.00	.367 x .275	C	6HX	T300-PM101AA-M12	★	9.3	12.00	110.0	18.0	3	10.2	DIN/ANSI
		2.165						*.367*	*.472*	*4.331*	*.709*		*.402*	
M14	2.00	60.00	.429 x .322	C	6HX	T300-PM101AA-M14	★	10.9	14.00	110.0	20.0	3	12.0	DIN/ANSI
		2.362						*.429*	*.551*	*4.331*	*.787*		*.472*	
M16	2.00	55.00	.480 x .360	C	6HX	T300-PM101AA-M16	★	12.2	16.00	110.0	20.0	4	14.0	DIN/ANSI
		2.165						*.480*	*.630*	*4.331*	*.787*		*.551*	
M18	2.50	72.00	.542 x .406	C	6HX	T300-PM101AA-M18	★	13.8	18.00	125.0	25.0	4	15.5	DIN/ANSI
		2.835						*.542*	*.709*	*4.921*	*.984*		*.610*	
M20	2.50	72.00	.652 x .489	C	6HX	T300-PM101AA-M20	★	16.6	20.00	140.0	25.0	4	17.5	DIN/ANSI
		2.835						*.652*	*.787*	*5.512*	*.984*		*.689*	
M24	3.00	86.00	.760 x .570	C	6HX	T300-PM101AA-M24	★	19.3	24.00	160.0	30.0	4	21.0	DIN/ANSI
		3.386						*.760*	*.945*	*6.299*	*1.181*		*.827*	

ISO 13399

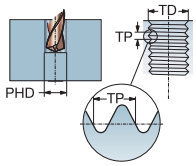
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

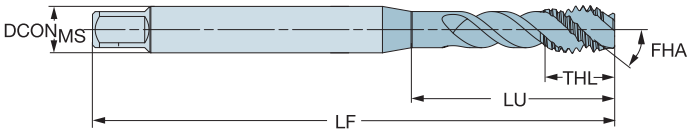
Profil de filet : Métrique

DIN 371

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







							P	Dimensions, mm, pouce						
TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	**Référence de commande**	Pr.PM	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M1.6	0.35	6.00	2.50 x 2.10	C	6HX	**T300-PM100DA-M1.6**	★	2.5	1.60	40.0	6.0	2	1.3	DIN 371
		.236						*.098*	*.063*	*1.575*	*.236*		*.049*	
M2	0.40	9.00	2.80 x 2.10	C	6HX	**T300-PM100DA-M2**	★	2.8	2.00	45.0	4.0	3	1.6	DIN 371
		.354						*.110*	*.079*	*1.772*	*.157*		*.063*	
M2.3	0.40	12.00	2.80 x 2.10	C	6HX	**T300-PM100DA-M2.3**	★	2.8	2.30	45.0	4.0	3	1.9	DIN 371
		.472						*.110*	*.091*	*1.772*	*.157*		*.073*	
M2.5	0.45	12.50	2.80 x 2.10	C	6HX	**T300-PM100DA-M2.5**	★	2.8	2.50	50.0	4.0	3	2.1	DIN 371
		.492						*.110*	*.098*	*1.969*	*.157*		*.081*	
M2.6	0.45	12.50	2.80 x 2.10	C	6HX	**T300-PM100DA-M2.6**	★	2.8	2.60	50.0	4.0	3	2.2	DIN 371
		.492						*.110*	*.102*	*1.969*	*.157*		*.085*	
M3	0.50	18.00	3.50 x 2.70	C	6HX	**T300-PM100DA-M3**	★	3.5	3.00	56.0	6.0	3	2.5	DIN 371
		.709						*.138*	*.118*	*2.205*	*.236*		*.098*	
M3.5	0.60	20.00	4.00 x 3.00	C	6HX	**T300-PM100DA-M3.5**	★	4.0	3.50	56.0	6.5	3	2.9	DIN 371
		.787						*.157*	*.138*	*2.205*	*.256*		*.114*	
M4	0.70	21.00	4.50 x 3.40	C	6HX	**T300-PM100DA-M4**	★	4.5	4.00	63.0	7.0	3	3.3	DIN 371
		.827						*.177*	*.157*	*2.480*	*.276*		*.130*	
M5	0.80	25.00	6.00 x 4.90	C	6HX	**T300-PM100DA-M5**	★	6.0	5.00	70.0	8.0	3	4.2	DIN 371
		.984						*.236*	*.197*	*2.756*	*.315*		*.165*	
M6	1.00	31.00	6.00 x 4.90	C	6HX	**T300-PM100DA-M6**	★	6.0	6.00	80.0	10.0	3	5.0	DIN 371
		1.220						*.236*	*.236*	*3.150*	*.394*		*.197*	
M7	1.00	31.00	7.00 x 5.50	C	6HX	**T300-PM100DA-M7**	★	7.0	7.00	80.0	10.0	3	6.0	DIN 371
		1.220						*.276*	*.276*	*3.150*	*.394*		*.236*	
M8	1.25	35.00	8.00 x 6.20	C	6HX	**T300-PM100DA-M8**	★	8.0	8.00	90.0	12.0	3	6.8	DIN 371
		1.378						*.315*	*.315*	*3.543*	*.472*		*.268*	
M10	1.50	39.00	10.00 x 8.00	C	6HX	**T300-PM100DA-M10**	★	10.0	10.00	100.0	15.0	3	8.5	DIN 371
		1.535						*.394*	*.394*	*3.937*	*.591*		*.335*	

FRE

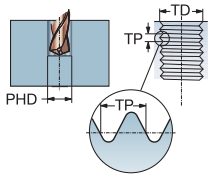
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

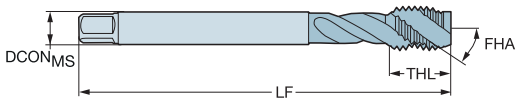
Profil de filet : Métrique

DIN 376

ULDR	3.0
FHA	48°
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P / PM	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
								Dimensions, mm, pouce						
M5	0.80	35.00	3.50 x 2.70	C	6HX	T300-PM101DA-M5	★	3.5	5.00	70.0	8.0	3	4.2	DIN 376
		1.378						*.138*	*.197*	*2.756*	*.315*		*.165*	
M6	1.00	40.00	4.50 x 3.40	C	6HX	T300-PM101DA-M6	★	4.5	6.00	80.0	10.0	3	5.0	DIN 376
		1.575						*.177*	*.236*	*3.150*	*.394*		*.197*	
M8	1.25	43.00	6.00 x 4.90	C	6HX	T300-PM101DA-M8	★	6.0	8.00	90.0	13.0	3	6.8	DIN 376
		1.693						*.236*	*.315*	*3.543*	*.512*		*.268*	
M10	1.50	48.00	7.00 x 5.50	C	6HX	T300-PM101DA-M10	★	7.0	10.00	100.0	15.0	3	8.5	DIN 376
		1.890						*.276*	*.394*	*3.937*	*.591*		*.335*	
M12	1.75	55.00	9.00 x 7.00	C	6HX	T300-PM101DA-M12	★	9.0	12.00	110.0	16.0	3	10.2	DIN 376
		2.165						*.354*	*.472*	*4.331*	*.630*		*.402*	
M14	2.00	60.00	11.00 x 9.00	C	6HX	T300-PM101DA-M14	★	11.0	14.00	110.0	20.0	3	12.0	DIN 376
		2.362						*.433*	*.551*	*4.331*	*.787*		*.472*	
M16	2.00	60.00	12.00 x 9.00	C	6HX	T300-PM101DA-M16	★	12.0	16.00	110.0	20.0	4	14.0	DIN 376
		2.362						*.472*	*.630*	*4.331*	*.787*		*.551*	
M18	2.50	72.00	14.00 x 11.00	C	6HX	T300-PM101DA-M18	★	14.0	18.00	125.0	25.0	4	15.5	DIN 376
		2.835						*.551*	*.709*	*4.921*	*.984*		*.610*	
M20	2.50	72.00	16.00 x 12.00	C	6HX	T300-PM101DA-M20	★	16.0	20.00	140.0	25.0	4	17.5	DIN 376
		2.835						*.630*	*.787*	*5.512*	*.984*		*.689*	
M22	2.50	82.00	18.00 x 14.50	C	6HX	T300-PM101DA-M22	★	18.0	22.00	140.0	25.0	4	19.5	DIN 376
		3.228						*.709*	*.866*	*5.512*	*.984*		*.768*	
M24	3.00	91.00	18.00 x 14.50	C	6HX	T300-PM101DA-M24	★	18.0	24.00	160.0	30.0	4	21.0	DIN 376
		3.583						*.709*	*.945*	*6.299*	*1.181*		*.827*	
M27	3.00	91.00	20.00 x 16.00	C	6HX	T300-PM101DA-M27	★	20.0	27.00	160.0	30.0	4	24.0	DIN 376
		3.583						*.787*	*1.063*	*6.299*	*1.181*		*.945*	
M30	3.50	108.00	22.00 x 18.00	C	6HX	T300-PM101DA-M30	★	22.0	30.00	180.0	36.0	4	26.5	DIN 376
		4.252						*.866*	*1.181*	*7.087*	*1.417*		*1.043*	

ISO 13399

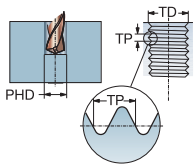
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

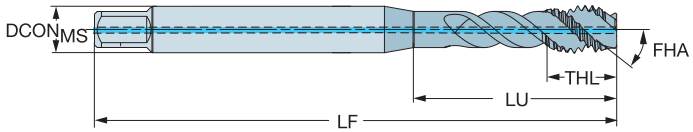
Profil de filet : Métrique

DIN 371

ULDR	3.0
FHA	48°
CNSC	1
CXSC	1
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P/PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M4	0.70	21.00	4.50 x 3.40	C	6HX	T300-PM104DA-M4	★	4.5	4.00	63.0	7.0	3	3.3	DIN 371
		.827						*.177*	*.157*	*2.480*	*.276*		*.130*	
M5	0.80	25.00	6.00 x 4.90	C	6HX	T300-PM104DA-M5	★	6.0	5.00	70.0	8.0	3	4.2	DIN 371
		.984						*.236*	*.197*	*2.756*	*.315*		*.165*	
M6	1.00	31.00	6.00 x 4.90	C	6HX	T300-PM104DA-M6	★	6.0	6.00	80.0	10.0	3	5.0	DIN 371
		1.220						*.236*	*.236*	*3.150*	*.394*		*.197*	
M7	1.00	31.00	7.00 x 5.50	C	6HX	T300-PM104DA-M7	★	7.0	7.00	80.0	10.0	3	6.0	DIN 371
		1.220						*.276*	*.276*	*3.150*	*.394*		*.236*	
M8	1.25	35.00	8.00 x 6.20	C	6HX	T300-PM104DA-M8	★	8.0	8.00	90.0	12.0	3	6.8	DIN 371
		1.378						*.315*	*.315*	*3.543*	*.472*		*.268*	
M10	1.50	39.00	10.00 x 8.00	C	6HX	T300-PM104DA-M10	★	10.0	10.00	100.0	15.0	3	8.5	DIN 371
		1.535						*.394*	*.394*	*3.937*	*.591*		*.335*	

FRE

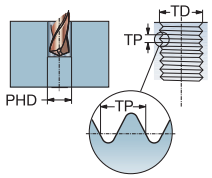
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

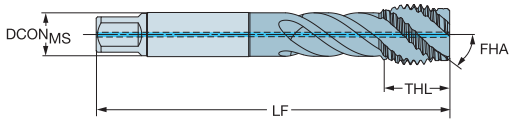
Profil de filet : Métrique

DIN 376

ULDR	3.0
FHA	48°
CNSC	1
CXSC	1
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







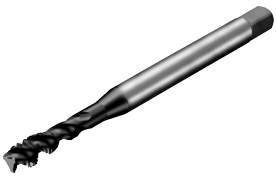
TDZ	TP	LU	CZC$_{MS}$	THCHT	TCTR	Référence de commande	P/PM	Dimensions, mm, pouce DCON$_{MS}$	TD	LF	THL	NOF	PHD	BSG
M12	1.75	55.00	9.00 x 7.00	C	6HX	T300-PM105DA-M12	★	9.0	12.00	110.0	16.0	3	10.2	DIN 376
		2.165						*.354*	*.472*	*4.331*	*.630*		*.402*	
M14	2.00	60.00	11.00 x 9.00	C	6HX	T300-PM105DA-M14	★	11.0	14.00	110.0	20.0	3	12.0	DIN 376
		2.362						*.433*	*.551*	*4.331*	*.787*		*.472*	
M16	2.00	60.00	12.00 x 9.00	C	6HX	T300-PM105DA-M16	★	12.0	16.00	110.0	20.0	4	14.0	DIN 376
		2.362						*.472*	*.630*	*4.331*	*.787*		*.551*	
M18	2.50	72.00	14.00 x 11.00	C	6HX	T300-PM105DA-M18	★	14.0	18.00	125.0	25.0	4	15.5	DIN 376
		2.835						*.551*	*.709*	*4.921*	*.984*		*.610*	
M20	2.50	72.00	16.00 x 12.00	C	6HX	T300-PM105DA-M20	★	16.0	20.00	140.0	25.0	4	17.5	DIN 376
		2.835						*.630*	*.787*	*5.512*	*.984*		*.689*	
M22	2.50	82.00	18.00 x 14.50	C	6HX	T300-PM105DA-M22	★	18.0	22.00	140.0	25.0	4	19.5	DIN 376
		3.228						*.709*	*.866*	*5.512*	*.984*		*.768*	
M24	3.00	91.00	18.00 x 14.50	C	6HX	T300-PM105DA-M24	★	18.0	24.00	160.0	30.0	4	21.0	DIN 376
		3.583						*.709*	*.945*	*6.299*	*1.181*		*.827*	
M27	3.00	91.00	20.00 x 16.00	C	6HX	T300-PM105DA-M27	★	20.0	27.00	160.0	30.0	4	24.0	DIN 376
		3.583						*.787*	*1.063*	*6.299*	*1.181*		*.945*	
M30	3.50	108.00	22.00 x 18.00	C	6HX	T300-PM105DA-M30	★	22.0	30.00	180.0	36.0	4	26.5	DIN 376
		4.252						*.866*	*1.181*	*7.087*	*1.417*		*1.043*	

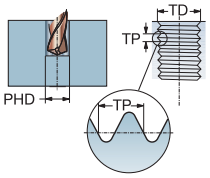
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

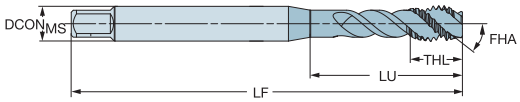
Profil de filet : Métrique

JIS-B-4430

ULDR	3.0
FHA	48°
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P M	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M3	0.50	18.00	4.00 x 3.20	C	6HX	T300-PM100JA-M3	★	4.0	3.00	46.0	6.0	3	2.5	JIS-B-4430
		.709						*.157*	*.118*	*1.811*	*.236*		*.098*	
M4	0.70	21.00	5.00 x 4.00	C	6HX	T300-PM100JA-M4	★	5.0	4.00	52.0	7.0	3	3.3	JIS-B-4430
		.827						*.197*	*.157*	*2.047*	*.276*		*.130*	
M5	0.80	25.00	5.50 x 4.50	C	6HX	T300-PM100JA-M5	★	5.5	5.00	60.0	8.0	3	4.2	JIS-B-4430
		.984						*.217*	*.197*	*2.362*	*.315*		*.165*	
M6	1.00	30.00	6.00 x 4.50	C	6HX	T300-PM100JA-M6	★	6.0	6.00	62.0	10.0	3	5.0	JIS-B-4430
		1.181						*.236*	*.236*	*2.441*	*.394*		*.197*	

FRE

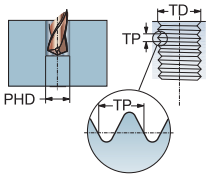
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

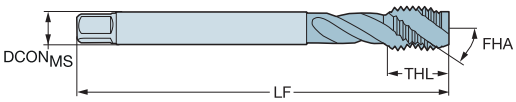
Profil de filet : Métrique

JIS-B-4430

ULDR	3.0
FHA	48°
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TP	LU	CZC$_{MS}$	THCHT	TCTR	Référence de commande	P / PM	DCON$_{MS}$	TD	LF	THL	NOF	PHD	BSG
M8	1.25	37.00	6.20 x 5.00	C	6HX	T300-PM101JA-M8	★	6.2	8.00	70.0	12.0	3	6.8	JIS-B-4430
		1.457						*.244*	*.315*	*2.756*	*.472*		*.268*	
M10	1.50	39.00	7.00 x 5.50	C	6HX	T300-PM101JA-M10	★	7.0	10.00	75.0	15.0	3	8.5	JIS-B-4430
		1.535						*.276*	*.394*	*2.953*	*.591*		*.335*	
M12	1.75	41.00	8.50 x 6.50	C	6HX	T300-PM101JA-M12	★	8.5	12.00	82.0	16.0	3	10.3	JIS-B-4430
		1.614						*.335*	*.472*	*3.228*	*.630*		*.406*	
M16	2.00	53.00	12.50 x 10.00	C	6HX	T300-PM101JA-M16	★	12.5	16.00	95.0	20.0	4	14.0	JIS-B-4430
		2.087						*.492*	*.630*	*3.740*	*.787*		*.551*	
M18	2.50	56.00	14.00 x 11.00	C	6HX	T300-PM101JA-M18	★	14.0	18.00	100.0	25.0	4	15.5	JIS-B-4430
		2.205						*.551*	*.709*	*3.937*	*.984*		*.610*	
M20	2.50	52.50	15.00 x 12.00	C	6HX	T300-PM101JA-M20	★	15.0	20.00	105.0	25.0	4	17.5	JIS-B-4430
		2.067						*.591*	*.787*	*4.134*	*.984*		*.689*	
M24	3.00	60.00	19.00 x 15.00	C	6HX	T300-PM101JA-M24	★	19.0	24.00	120.0	30.0	4	21.0	JIS-B-4430
		2.362						*.748*	*.945*	*4.724*	*1.181*		*.827*	

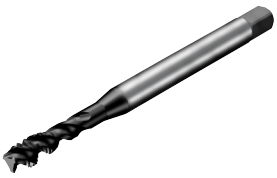
ISO 13399

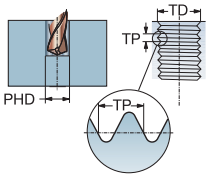
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

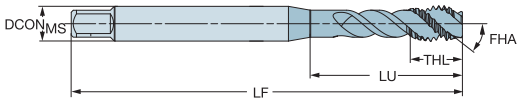
Profil de filet : Métrique à pas fin

JIS-B-4436

ULDR	3.0
FHA	48°
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P/PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF4X0.5	0.50	21.00	5.00 x 4.00	C	6HX	T300-PM100JB-M4X050	★	5.0	4.00	52.0	7.0	3	3.5	JIS-B-4436
		.827						*.197*	*.157*	*2.047*	*.276*		*.138*	
MF5X0.5	0.50	25.00	5.50 x 4.50	C	6HX	T300-PM100JB-M5X050	★	5.5	5.00	52.0	8.0	3	4.5	JIS-B-4436
		.984						*.217*	*.197*	*2.047*	*.315*		*.177*	
MF6X0.5	0.50	30.00	6.00 x 4.50	C	6HX	T300-PM100JB-M6X050	★	6.0	6.00	62.0	10.0	3	5.5	JIS-B-4436
		1.181						*.236*	*.236*	*2.441*	*.394*		*.217*	
MF6X0.75	0.75	30.00	6.00 x 4.50	C	6HX	T300-PM100JB-M6X075	★	6.0	6.00	62.0	10.0	3	5.3	JIS-B-4436
		1.181						*.236*	*.236*	*2.441*	*.394*		*.207*	

FRE

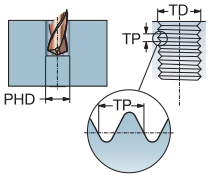
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

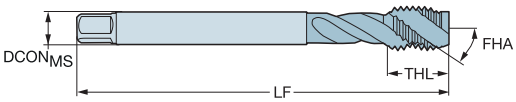
Profil de filet : Métrique à pas fin

JIS-B-4436

ULDR	3.0
FHA	48°
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P PtPM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF8X1	1.00	37.00	6.20 x 5.00	C	6HX	T300-PM101JB-M8X100	★	6.2	8.00	70.0	12.0	3	7.0	JIS-B-4436
		1.457						*.244*	*.315*	*2.756*	*.472*		*.276*	
MF10X1	1.00	39.00	7.00 x 5.50	C	6HX	T300-PM101JB-M10X100	★	7.0	10.00	70.0	12.0	3	9.0	JIS-B-4436
		1.535						*.276*	*.394*	*2.756*	*.472*		*.354*	
MF10X1.25	1.25	39.00	7.00 x 5.50	C	6HX	T300-PM101JB-M10X125	★	7.0	10.00	75.0	15.0	3	8.8	JIS-B-4436
		1.535						*.276*	*.394*	*2.953*	*.591*		*.346*	
MF12X1	1.00	35.00	8.50 x 6.50	C	6HX	T300-PM101JB-M12X100	★	8.5	12.00	70.0	13.0	3	11.0	JIS-B-4436
		1.378						*.335*	*.472*	*2.756*	*.512*		*.433*	
MF12X1.25	1.25	40.00	8.50 x 6.50	C	6HX	T300-PM101JB-M12X125	★	8.5	12.00	80.0	13.0	3	10.8	JIS-B-4436
		1.575						*.335*	*.472*	*3.150*	*.512*		*.425*	
MF12X1.5	1.50	40.00	8.50 x 6.50	C	6HX	T300-PM101JB-M12X150	★	8.5	12.00	82.0	13.0	3	10.5	JIS-B-4436
		1.575						*.335*	*.472*	*3.228*	*.512*		*.413*	
MF14X1.5	1.50	49.00	10.50 x 8.00	C	6HX	T300-PM101JB-M14X150	★	10.5	14.00	88.0	15.0	3	12.5	JIS-B-4436
		1.929						*.413*	*.551*	*3.465*	*.591*		*.492*	
MF16X1.5	1.50	47.50	12.50 x 10.00	C	6HX	T300-PM101JB-M16X150	★	12.5	16.00	95.0	15.0	4	14.5	JIS-B-4436
		1.870						*.492*	*.630*	*3.740*	*.591*		*.571*	
MF18X1.5	1.50	47.50	14.00 x 11.00	C	6HX	T300-PM101JB-M18X150	★	14.0	18.00	95.0	17.0	4	16.5	JIS-B-4436
		1.870						*.551*	*.709*	*3.740*	*.669*		*.650*	
MF20X1.5	1.50	47.50	15.00 x 12.00	C	6HX	T300-PM101JB-M20X150	★	15.0	20.00	95.0	17.0	4	18.5	JIS-B-4436
		1.870						*.591*	*.787*	*3.740*	*.669*		*.728*	

ISO 13399

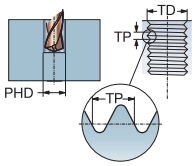
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

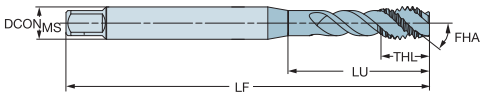
Profil de filet : Métrique à pas fin

DIN/ANSI

ULDR	3.0
FHA	48°
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







B

C

D

TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P / PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF8x1	1.00	33.50	.318 x .238	C	6HX	T300-PM100AB-M8X100	★	8.1	8.00	90.0	12.0	3	7.0	DIN/ANSI
		1.319						*.318*	*.315*	*3.543*	*.472*		*.276*	

FRE

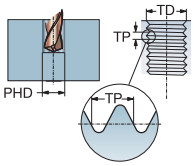
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

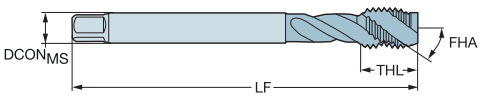
Profil de filet : Métrique à pas fin

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P / PrPM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF12x1.25	1.25	55.00	.367 x .275	C	6HX	**T300-PM101AB-M12X125**	★	9.3	12.00	110.0	18.0	3	10.8	DIN/ANSI
		2.165						*.367*	*.472*	*4.331*	*.709*		*.425*	
MF12x1.5	1.50	55.00	.367 x .275	C	6HX	**T300-PM101AB-M12X150**	★	9.3	12.00	110.0	18.0	3	10.5	DIN/ANSI
		2.165						*.367*	*.472*	*4.331*	*.709*		*.413*	
MF16x1.5	1.50	55.00	.480 x .360	C	6HX	**T300-PM101AB-M16X150**	★	12.2	16.00	110.0	20.0	4	14.5	DIN/ANSI
		2.165						*.480*	*.630*	*4.331*	*.787*		*.571*	
MF18x1.5	1.50	72.00	.542 x .406	C	6HX	**T300-PM101AB-M18X150**	★	13.8	18.00	125.0	25.0	4	16.5	DIN/ANSI
		2.835						*.542*	*.709*	*4.921*	*.984*		*.650*	

ISO 13399

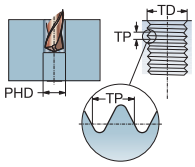
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

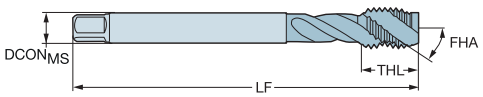
Profil de filet : Métrique à pas fin

DIN 374

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TP	LU	CZC$_{MS}$	THCHT	TCTR	Référence de commande	P Pr.PM	Dimensions, mm, pouce DCON$_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF4x0.5	0.50	31.50	2.80 x 2.10	C	6HX	T300-PM101DB-M4X050	★	2.8	4.00	63.0	7.0	3	3.5	DIN 374
		1.240						*.110*	*.157*	*2.480*	*.276*		*.138*	
MF5x0.5	0.50	35.00	3.50 x 2.70	C	6HX	T300-PM101DB-M5X050	★	3.5	5.00	70.0	8.0	3	4.5	DIN 374
		1.378						*.138*	*.197*	*2.756*	*.315*		*.177*	
MF6x0.75	0.75	40.00	4.50 x 3.40	C	6HX	T300-PM101DB-M6X075	★	4.5	6.00	80.0	10.0	3	5.3	DIN 374
		1.575						*.177*	*.236*	*3.150*	*.394*		*.209*	
MF8x0.75	0.75	36.00	6.00 x 4.90	C	6HX	T300-PM101DB-M8X075	★	6.0	8.00	80.0	13.0	3	7.3	DIN 374
		1.417						*.236*	*.315*	*3.150*	*.512*		*.287*	
MF8x1	1.00	43.00	6.00 x 4.90	C	6HX	T300-PM101DB-M8X100	★	6.0	8.00	90.0	13.0	3	7.0	DIN 374
		1.693						*.236*	*.315*	*3.543*	*.512*		*.276*	
MF10x1	1.00	43.00	7.00 x 5.50	C	6HX	T300-PM101DB-M10X100	★	7.0	10.00	90.0	13.0	3	9.0	DIN 374
		1.693						*.276*	*.394*	*3.543*	*.512*		*.354*	
MF10x1.25	1.25	48.00	7.00 x 5.50	C	6HX	T300-PM101DB-M10X125	★	7.0	10.00	100.0	15.0	3	8.8	DIN 374
		1.890						*.276*	*.394*	*3.937*	*.591*		*.346*	
MF12x1	1.00	50.00	9.00 x 7.00	C	6HX	T300-PM101DB-M12X100	★	9.0	12.00	100.0	15.0	3	11.0	DIN 374
		1.969						*.354*	*.472*	*3.937*	*.591*		*.433*	
MF12x1.25	1.25	50.00	9.00 x 7.00	C	6HX	T300-PM101DB-M12X125	★	9.0	12.00	100.0	15.0	3	10.8	DIN 374
		1.969						*.354*	*.472*	*3.937*	*.591*		*.425*	
MF12x1.5	1.50	50.00	9.00 x 7.00	C	6HX	T300-PM101DB-M12X150	★	9.0	12.00	100.0	15.0	3	10.5	DIN 374
		1.969						*.354*	*.472*	*3.937*	*.591*		*.413*	
MF14x1	1.00	50.00	11.00 x 9.00	C	6HX	T300-PM101DB-M14X100	★	11.0	14.00	100.0	15.0	3	13.0	DIN 374
		1.969						*.433*	*.551*	*3.937*	*.591*		*.512*	
MF14x1.25	1.25	50.00	11.00 x 9.00	C	6HX	T300-PM101DB-M14X125	★	11.0	14.00	100.0	15.0	3	12.8	DIN 374
		1.969						*.433*	*.551*	*3.937*	*.591*		*.504*	
MF14x1.5	1.50	50.00	11.00 x 9.00	C	6HX	T300-PM101DB-M14X150	★	11.0	14.00	100.0	15.0	3	12.5	DIN 374
		1.969						*.433*	*.551*	*3.937*	*.591*		*.492*	
MF16x1	1.00	50.00	12.00 x 9.00	C	6HX	T300-PM101DB-M16X100	★	12.0	16.00	100.0	15.0	4	15.0	DIN 374
		1.969						*.472*	*.630*	*3.937*	*.591*		*.591*	
MF16x1.5	1.50	50.00	12.00 x 9.00	C	6HX	T300-PM101DB-M16X150	★	12.0	16.00	100.0	15.0	4	14.5	DIN 374
		1.969						*.472*	*.630*	*3.937*	*.591*		*.571*	
MF18x1	1.00	58.00	14.00 x 11.00	C	6HX	T300-PM101DB-M18X100	★	14.0	18.00	110.0	17.0	4	17.0	DIN 374
		2.283						*.551*	*.709*	*4.331*	*.669*		*.669*	
MF18x1.5	1.50	58.00	14.00 x 11.00	C	6HX	T300-PM101DB-M18X150	★	14.0	18.00	110.0	17.0	4	16.5	DIN 374
		2.283						*.551*	*.709*	*4.331*	*.669*		*.650*	
MF20x1	1.00	58.00	16.00 x 12.00	C	6HX	T300-PM101DB-M20X100	★	16.0	20.00	125.0	17.0	4	19.0	DIN 374
		2.283						*.630*	*.787*	*4.921*	*.669*		*.748*	
MF20x1.5	1.50	58.00	16.00 x 12.00	C	6HX	T300-PM101DB-M20X150	★	16.0	20.00	125.0	17.0	4	18.5	DIN 374
		2.283						*.630*	*.787*	*4.921*	*.669*		*.728*	
MF22x1.5	1.50	60.00	18.00 x 14.50	C	6HX	T300-PM101DB-M22X150	★	18.0	22.00	125.0	17.0	4	20.5	DIN 374
		2.362						*.709*	*.866*	*4.921*	*.669*		*.807*	
MF24x1.5	1.50	67.00	18.00 x 14.50	C	6HX	T300-PM101DB-M24X150	★	18.0	24.00	140.0	20.0	4	22.5	DIN 374
		2.638						*.709*	*.945*	*5.512*	*.787*		*.886*	
MF24x2	2.00	67.00	18.00 x 14.50	C	6HX	T300-PM101DB-M24X200	★	18.0	24.00	140.0	20.0	4	22.0	DIN 374
		2.638						*.709*	*.945*	*5.512*	*.787*		*.866*	
MF25x1.5	1.50	67.00	18.00 x 14.50	C	6HX	T300-PM101DB-M25X150	★	18.0	25.00	140.0	20.0	4	23.5	DIN 374
		2.638						*.709*	*.984*	*5.512*	*.787*		*.925*	
MF26x1.5	1.50	67.00	18.00 x 14.50	C	6HX	T300-PM101DB-M26X150	★	18.0	26.00	140.0	20.0	4	24.5	DIN 374
		2.638						*.709*	*1.024*	*5.512*	*.787*		*.965*	
MF27x1.5	1.50	67.00	20.00 x 16.00	C	6HX	T300-PM101DB-M27X150	★	20.0	27.00	140.0	20.0	4	25.5	DIN 374
		2.638						*.787*	*1.063*	*5.512*	*.787*		*1.004*	
MF27x2	2.00	67.00	20.00 x 16.00	C	6HX	T300-PM101DB-M27X200	★	20.0	27.00	140.0	20.0	4	25.0	DIN 374
		2.638						*.787*	*1.063*	*5.512*	*.787*		*.984*	
MF30x1.5	1.50	67.00	22.00 x 18.00	C	6HX	T300-PM101DB-M30X150	★	22.0	30.00	150.0	20.0	4	28.5	DIN 374
		2.638						*.866*	*1.181*	*5.906*	*.787*		*1.122*	
MF30x2	2.00	67.00	22.00 x 18.00	C	6HX	T300-PM101DB-M30X200	★	22.0	30.00	150.0	20.0	4	28.0	DIN 374
		2.638						*.866*	*1.181*	*5.906*	*.787*		*1.102*	

FRE

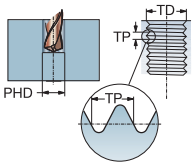
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

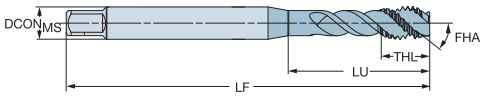
Profil de filet : UNC

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P/PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC2-56	56.00	12.00	.141 x .110	C	3B	T300-PM100AE-2-56	★	3.6	2.18	45.0	4.0	3	1.9	DIN/ANSI
		.472						*.141*	*.086*	*1.772*	*.157*		*.073*	
UNC4-40	40.00	17.00	.141 x .110	C	2BX	T300-PM100AE-4-40	★	3.6	2.85	56.0	6.5	3	2.4	DIN/ANSI
		.669						*.141*	*.112*	*2.205*	*.256*		*.093*	
UNC#5-40	40.00	18.00	.141 x .110	C	2BX	T300-PM100AE-5-40	★	3.6	3.18	56.0	6.5	3	2.7	DIN/ANSI
		.709						*.141*	*.125*	*2.205*	*.256*		*.104*	
UNC#6-32	32.00	21.00	.141 x .110	C	2BX	T300-PM100AE-6-32	★	3.6	3.51	56.0	6.5	3	2.9	DIN/ANSI
		.827						*.141*	*.138*	*2.205*	*.256*		*.112*	
UNC#8-32	32.00	21.00	.168 x .131	C	3BX	T300-PM100AE-8-32	★	4.3	4.17	63.0	7.0	3	3.5	DIN/ANSI
		.827						*.168*	*.164*	*2.480*	*.276*		*.138*	
UNC#10-24	24.00	27.50	.194 x .152	C	3BX	T300-PM100AE-10-24	★	4.9	4.83	70.0	8.5	3	3.9	DIN/ANSI
		1.083						*.194*	*.190*	*2.756*	*.335*		*.154*	
UNC1/4-20	20.00	25.00	.255 x .191	C	3BX	T300-PM100AE-1/4	★	6.5	6.35	80.0	10.0	3	5.1	DIN/ANSI
		.984						*.255*	*.250*	*3.150*	*.394*		*.201*	
UNC5/16-18	18.00	33.50	.318 x .238	C	3BX	T300-PM100AE-5/16	★	8.1	7.94	90.0	12.0	3	6.6	DIN/ANSI
		1.319						*.318*	*.313*	*3.543*	*.472*		*.260*	
UNC3/8-16	16.00	38.00	.381 x .286	C	3BX	T300-PM100AE-3/8	★	9.7	9.53	100.0	16.0	3	8.0	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.630*		*.315*	

ISO 13399

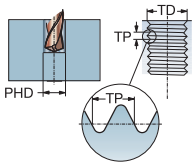
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

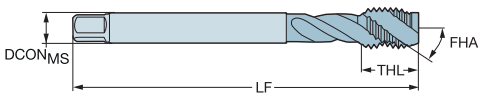
Profil de filet : UNC

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P Pr.PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC7/16-14	14.00	48.00	.323 x .242	C	3BX	T300-PM101AE-7/16	★	8.2	11.11	100.0	15.0	3	9.4	DIN/ANSI
		1.890						*.323*	*.438*	*3.937*	*.591*		*.370*	
UNC1/2-13	13.00	55.00	.367 x .275	C	3BX	T300-PM101AE-1/2	★	9.3	12.70	110.0	18.0	3	10.8	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.709*		*.425*	
UNC5/8-11	11.00	55.00	.480 x .360	C	3BX	T300-PM101AE-5/8	★	12.2	15.88	110.0	20.0	4	13.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.787*		*.531*	
UNC3/4-10	10.00	72.00	.590 x .442	C	3BX	T300-PM101AE-3/4	★	15.0	19.05	125.0	25.0	4	16.5	DIN/ANSI
		2.835						*.590*	*.750*	*4.921*	*.984*		*.650*	
UNC7/8-9	9.00	81.00	.697 x .523	C	3BX	T300-PM101AE-7/8	★	17.7	22.23	140.0	25.0	4	19.5	DIN/ANSI
		3.189						*.697*	*.875*	*5.512*	*.984*		*.768*	
UNC1'-8	8.00	86.00	.800 x .600	C	3BX	T300-PM101AE-1	★	20.3	25.40	160.0	30.0	4	22.3	DIN/ANSI
		3.386						*.800*	*1.000*	*6.299*	*1.181*		*.876*	

FRE

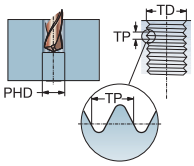
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

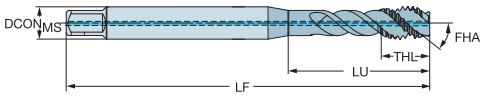
Profil de filet : UNC

DIN/ANSI

ULDR	3.0
FHA	48°
CNSC	1
CXSC	1
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P|PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC1/4-20	20.00	24.50	.255 x .191	C	2BX	**T300-PM104AE-1/4**	★	6.5	6.35	80.0	10.0	3	5.1	DIN/ANSI
		.965						*.255*	*.250*	*3.150*	*.394*		*.201*	
UNC5/16-18	18.00	33.00	.318 x .238	C	2BX	**T300-PM104AE-5/16**	★	8.1	7.94	90.0	12.0	3	6.6	DIN/ANSI
		1.299						*.318*	*.313*	*3.543*	*.472*		*.260*	
UNC3/8-16	16.00	38.00	.381 x .286	C	2BX	**T300-PM104AE-3/8**	★	9.7	9.53	100.0	16.0	3	8.0	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.630*		*.315*	

ISO 13399

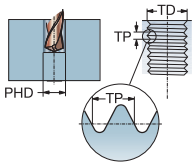
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

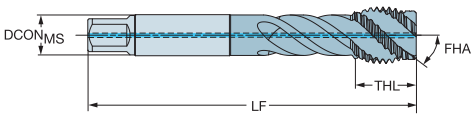
Profil de filet : UNC

DIN/ANSI

ULDR	3.0
FHA	48°
CNSC	1
CXSC	1
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P/PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC1/2-13	13.00	55.00	.367 x .275	C	2BX	T300-PM105AE-1/2	★	9.3	12.70	110.0	18.0	3	10.8	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.709*		*.425*	
UNC5/8-11	11.00	55.00	.480 x .360	C	2BX	T300-PM105AE-5/8	★	12.2	15.88	110.0	20.0	4	13.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.787*		*.531*	
UNC3/4-10	10.00	72.00	.590 x .442	C	2BX	T300-PM105AE-3/4	★	15.0	19.05	125.0	25.0	4	16.5	DIN/ANSI
		2.835						*.590*	*.750*	*4.921*	*.984*		*.650*	
UNC7/8-9	9.00	81.00	.697 x .523	C	2BX	T300-PM105AE-7/8	★	17.7	22.23	140.0	25.0	4	19.5	DIN/ANSI
		3.189						*.697*	*.875*	*5.512*	*.984*		*.768*	
UNC1"-8	8.00	86.00	.800 x .600	C	2BX	T300-PM105AE-1	★	20.3	25.40	160.0	30.0	4	22.3	DIN/ANSI
		3.386						*.800*	*1.000*	*6.299*	*1.181*		*.876*	

FRE

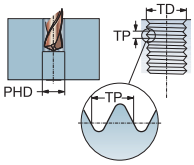
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

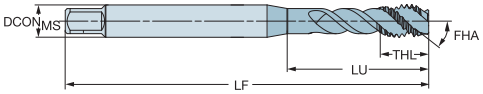
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DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P/PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC#8-32	32.00	21.00	.168 x .131	C	2BX	T300-PM114AE-8-32	★	4.3	4.17	63.0	7.0	3	3.5	DIN/ANSI
		.827						*.168*	*.164*	*2.480*	*.276*		*.138*	
UNC1/4-20	20.00	25.00	.255 x .191	C	2BX	T300-PM114AE-1/4	★	6.5	6.35	80.0	10.0	3	5.1	DIN/ANSI
		.984						*.255*	*.250*	*3.150*	*.394*		*.201*	
UNC5/16-18	18.00	33.50	.318 x .238	C	2BX	T300-PM114AE-5/16	★	8.1	7.94	90.0	12.0	3	6.6	DIN/ANSI
		1.319						*.318*	*.313*	*3.543*	*.472*		*.260*	
UNC3/8-16	16.00	38.00	.381 x .286	C	2BX	T300-PM114AE-3/8	★	9.7	9.53	100.0	16.0	3	8.0	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.630*		*.315*	

ISO 13399

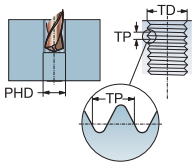
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

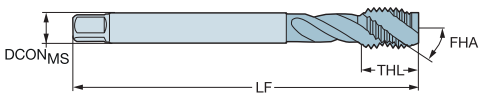
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DIN/ANSI

ULDR	3.0
FHA	48°
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







							Dimensions, mm, pouce						
TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	**Référence de commande**	P M K N S H O Pr PM	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC1/2-13	13.00	55.00	.367 x .275	C	2BX	**T300-PM115AE-1/2**	★	9.3	12.70	110.0	18.0	3	10.8	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.709*		*.425*	
UNC5/8-11	11.00	55.00	.480 x .360	C	2BX	**T300-PM115AE-5/8**	★	12.2	15.88	110.0	20.0	4	13.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.787*		*.531*	
UNC3/4-10	10.00	72.00	.590 x .442	C	2BX	**T300-PM115AE-3/4**	★	15.0	19.05	125.0	25.0	4	16.5	DIN/ANSI
		2.835						*.590*	*.750*	*4.921*	*.984*		*.650*	

FRE

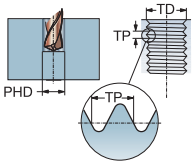
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

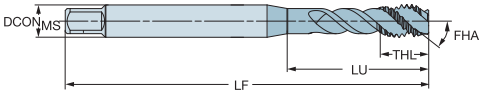
Profil de filet : UNF

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P / PrPM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNF8-36	36.00	21.00	.168 x .131	C	3BX	T300-PM100AF-8-36	★	4.3	4.17	63.0	7.0	3	3.5	DIN/ANSI
		.827						*.168*	*.164*	*2.480*	*.276*		*.138*	
UNF10-32	32.00	27.50	.194 x .152	C	3BX	T300-PM100AF-10-32	★	4.9	4.83	70.0	8.5	3	4.1	DIN/ANSI
		1.083						*.194*	*.190*	*2.756*	*.335*		*.161*	
UNF1/4-28	28.00	25.00	.255 x .191	C	3BX	T300-PM100AF-1/4	★	6.5	6.35	80.0	10.0	3	5.5	DIN/ANSI
		.984						*.255*	*.250*	*3.150*	*.394*		*.217*	
UNF5/16-24	24.00	33.50	.318 x .238	C	3BX	T300-PM100AF-5/16	★	8.1	7.94	90.0	12.0	3	6.9	DIN/ANSI
		1.319						*.318*	*.313*	*3.543*	*.472*		*.272*	
UNF3/8-24	24.00	38.00	.381 x .286	C	3BX	T300-PM100AF-3/8	★	9.7	9.53	100.0	16.0	3	8.5	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.630*		*.335*	

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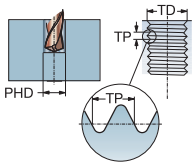
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

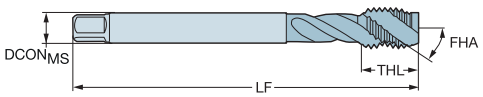
Profil de filet : UNF

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P Pr.PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNF7/16-20	20.00	48.00	.323 x .242	C	3BX	T300-PM101AF-7/16	★	8.2	11.11	100.0	15.0	3	9.9	DIN/ANSI
		1.890						*.323*	*.438*	*3.937*	*.591*		*.390*	
UNF1/2-20	20.00	55.00	.367 x .275	C	3BX	T300-PM101AF-1/2	★	9.3	12.70	110.0	18.0	3	11.5	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.709*		*.453*	
UNF5/8-18	18.00	55.00	.480 x .360	C	3BX	T300-PM101AF-5/8	★	12.2	15.88	110.0	20.0	4	14.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.787*		*.571*	
UNF3/4-16	16.00	72.00	.590 x .442	C	3BX	T300-PM101AF-3/4	★	15.0	19.05	125.0	25.0	4	17.5	DIN/ANSI
		2.835						*.590*	*.750*	*4.921*	*.984*		*.689*	
UNF7/8-14	14.00	81.00	.697 x .523	C	3BX	T300-PM101AF-7/8	★	17.7	22.23	140.0	25.0	4	20.4	DIN/ANSI
		3.189						*.697*	*.875*	*5.512*	*.984*		*.803*	
UNF1-12	12.00	86.00	.800 x .600	C	3BX	T300-PM101AF-1	★	20.3	25.40	160.0	30.0	4	23.3	DIN/ANSI
		3.386						*.800*	*1.000*	*6.299*	*1.181*		*.915*	

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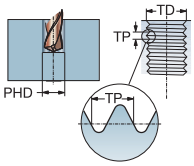
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

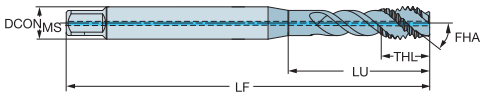
Profil de filet : UNF

DIN/ANSI

ULDR	3.0
FHA	48°
CNSC	1
CXSC	1
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P/PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNF10-32	32.00	27.50	.194 x .152	C	2BX	**T300-PM104AF-10-32**	★	4.9	4.83	70.0	9.0	3	4.1	DIN/ANSI
		1.083						*.194*	*.190*	*2.756*	*.354*		*.161*	
UNF1/4-28	28.00	24.50	.255 x .191	C	2BX	**T300-PM104AF-1/4**	★	6.5	6.35	80.0	10.0	3	5.5	DIN/ANSI
		.965						*.255*	*.250*	*3.150*	*.394*		*.217*	
UNF5/16-24	24.00	33.00	.318 x .238	C	2BX	**T300-PM104AF-5/16**	★	8.1	7.94	90.0	12.0	3	6.9	DIN/ANSI
		1.299						*.318*	*.313*	*3.543*	*.472*		*.272*	
UNF3/8-24	24.00	38.00	.381 x .286	C	2BX	**T300-PM104AF-3/8**	★	9.7	9.53	100.0	16.0	3	8.5	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.630*		*.335*	

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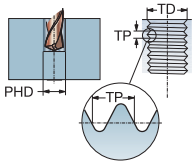
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

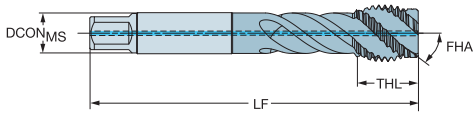
Profil de filet : UNF

DIN/ANSI

ULDR	3.0
FHA	48°
CNSC	1
CXSC	1
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P/PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNF1/2-20	20.00	55.00	.367 x .275	C	2BX	**T300-PM105AF-1/2**	★	9.3	12.70	110.0	18.0	3	11.5	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.709*		*.453*	
UNF5/8-18	18.00	55.00	.480 x .360	C	2BX	**T300-PM105AF-5/8**	★	12.2	15.88	110.0	20.0	4	14.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.787*		*.571*	

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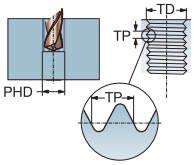
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

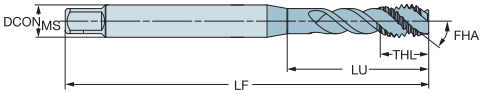
Profil de filet : UNF

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P PrPM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNF1/4-28	28.00	25.00	.255 x .191	C	2BX	**T300-PM114AF-1/4**	★	6.5	6.35	80.0	10.0	3	5.5	DIN/ANSI
		.984						*.255*	*.250*	*3.150*	*.394*		*.217*	
UNF5/16-24	24.00	33.50	.318 x .238	C	2BX	**T300-PM114AF-5/16**	★	8.1	7.94	90.0	12.0	3	6.9	DIN/ANSI
		1.319						*.318*	*.313*	*3.543*	*.472*		*.272*	
UNF3/8-24	24.00	38.00	.381 x .286	C	2BX	**T300-PM114AF-3/8**	★	9.7	9.53	100.0	16.0	3	8.5	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.630*		*.335*	

ISO 13399

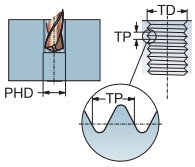
Taraud coupant CoroTap™ 300 à goujures hélicoïdales

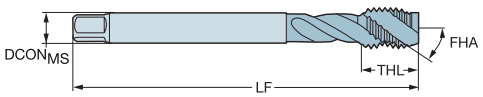
Profil de filet : UNF

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







B

TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Référence de commande	P Pr.PM	Dimensions, mm, pouce $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNF1/2-20	20.00	55.00	.367 x .275	C	2BX	**T300-PM115AF-1/2**	★	9.3	12.70	110.0	18.0	3	11.5	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.709*		*.453*	
UNF5/8-18	18.00	55.00	.480 x .360	C	2BX	**T300-PM115AF-5/8**	★	12.2	15.88	110.0	20.0	4	14.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.787*		*.571*	
UNF3/4-16	16.00	72.00	.590 x .442	C	2BX	**T300-PM115AF-3/4**	★	15.0	19.05	125.0	25.0	4	17.5	DIN/ANSI
		2.835						*.590*	*.750*	*4.921*	*.984*		*.689*	

C
D

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Informations générales

ISO 13399 76

Informations sur l'adduction de liquide de coupe 79

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ISO 13399 est une norme internationale qui simplifie l'échange de données sur les outils de coupe. Vous remarquerez une légère différence dans les nouveaux paramètres et les nouvelles descriptions des outils.

Pour la toute première fois, il existe une façon standardisée de décrire les outils de coupe et les données les concernant. Si tous les outils utilisés dans l'industrie partagent les mêmes paramètres et définitions, la communication des informations sur les outils devient très simple.

Qu'est-ce que cela implique pour vous ?

Cela signifie que vos systèmes et les nôtres peuvent échanger des données car ils parlent la même langue. Téléchargez les données produits depuis notre site Internet et utilisez-les directement dans votre système de CAO/FAO pour assembler les outils que vous utiliserez dans votre production. Il n'est plus nécessaire de rechercher les informations dans les catalogues et de les interpréter pour les adapter à un système ou un autre. Imaginez combien de temps cela va vous faire gagner !

B

Nom abrégé	Nom complet
ADJLN	Limite de réglage minimum
ADJLX	Limite de réglage maximum
ADJRG	Plage de réglage
ALP	Angle de dépouille axial
AN	Angle de dépouille principal
ANN	Angle de dépouille secondaire
APMX	Profondeur de coupe maximale
APMX_EFW	Profondeur de coupe maximale - avance en bout
APMX_FFW	Profondeur de coupe maximum - avance latérale
AZ	Profondeur de tréflage maximum
B	Taille de queue/Largeur de manche
BAWS	Angle du corps côté pièce
BAMS	Angle du corps côté machine
BBD	Conception équilibrée
BBR	Équilibrage par essai de rotation
BCH	Longueur du chanfrein d'angle
BD	Diamètre du corps
BHTA	Angle semi-conique du corps
BN	Largeur du biseau de la face de coupe
BS	Longueur d'arête de planage/d'arête Wiper
BSG	Norme
BSR	Rayon de l'arête wiper
CBMD	Fabricant de brise-copeaux
CDX	Profondeur de coupe maximale
CEMR	Rayon principal de l'arête de coupe
CF	Chanfrein localisé
CHBA	Angle du corps du chanfrein
CHBL	Longueur de corps du chanfrein
CHW	Largeur du chanfrein de la pointe
CICT	Nombre d'éléments de coupe
$CICT_{BALL}$	Nombre d'éléments de coupe - Plaquette à bout sphérique
$CICT_{E}$	Nombre d'éléments de coupe - position en bout
$CICT_{P}$	Nombre d'éléments de coupe - position périphérique
$CICT_{S}$	Nombre d'éléments de coupe - position latérale
$CICT_{SP}$	Nombre d'éléments de coupe - Plaquette de protection de la queue
$CICT_{T}$	Nombre d'éléments de coupe - total
CND	Diamètre de l'orifice d'adduction de liquide de coupe
CNSC	Code du type d'orifice d'adduction de liquide de coupe
CNT	Taille du filetage de l'orifice d'adduction de liquide de coupe
COATING	Revêtement
CP	Pression d'arrosage maxi.
CRKS	Taille du filetage du dispositif de verrouillage
CRNT	Taille du filetage de l'orifice d'adduction de liquide de coupe radial
CTPT	Type d'opération
CUTDIA	Diamètre de tronçonnage maximal de la pièce
CW	Largeur de coupe
CWN	Largeur de coupe minimum
CWTOLL	Tolérance inférieure sur la largeur de coupe
CWTOLU	Tolérance supérieure sur la largeur de coupe
CWX	Largeur de coupe maximale
CXSC	Code de type de sortie de liquide de coupe
CZC	Code de taille de raccord
CZC_{MS}	Code de taille de raccord côté machine
CZC_{WS}	Code de taille de raccord côté pièce
D1	Diamètre de trou de fixation
DAH	Diamètre de trou d'accès
DAXIN	Diamètre intérieur minimal de gorge axiale
DAXN	Diamètre extérieur minimal de gorge axiale

FRE

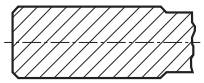
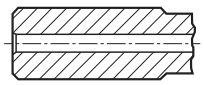
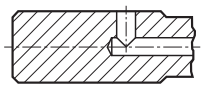
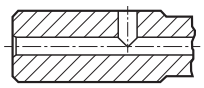
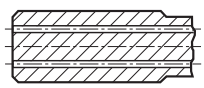
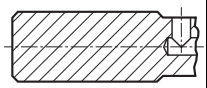
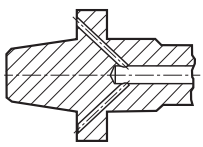
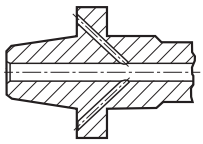
DAXX	Diamètre extérieur maximal de gorge axiale
DBC	Diamètre du cercle de boulons
DC	Diamètre de coupe
DCB	Diamètre d'alésage du raccord
DCBN	Diamètre d'alésage minimal du raccord
DCBX	Diamètre d'alésage maximal du raccord
DCF	Diamètre de coupe face frontale
DCIN	Diamètre de coupe intérieur
DCN	Diamètre de coupe minimum
DCON	Diamètre de raccord
$DCON_{MS}$	Diamètre du raccord côté machine
$DCON_{WS}$	Diamètre du raccord côté pièce
$DCONN_{WS}$	Diamètre minimum raccord côté pièce
$DCONX_{WS}$	Diamètre maximum raccord côté pièce
DCPS	Taille puce de données
$DCSF_{MS}$	Diamètre de la surface de contact côté machine
$DCSF_{WS}$	Diamètre de la surface de contact côté pièce
DCX	Diamètre de coupe maximal
DHUB	Diamètre moyeu
DIX	Interférence avec le changement d'outil automatique
DMIN	Diamètre d'alésage minimal
DMM	Diamètre de queue
DN	Diamètre du collet
DRVCT	Nombre d'entraînements
DSGN	Version
EPSR	Angle inclus dans la plaquette
FHA	Angle d'hélice de goujure
FLGT	Épaisseur de bride
FTDZ	Pour taille de diamètre de filet
GB	Angle d'attaque frontal
H	Hauteur de queue/de manche
HA	Hauteur théorique du filetage
HB	Différence de hauteur du filetage
HBH	Hauteur de décalage du bas de la tête
HC	Hauteur de filetage effective
HF	Hauteur fonctionnelle
HRY	Point le plus bas par rapport au plan de référence
HSUP	Hauteur support
HTB	Hauteur du corps
HTH	Hauteur
IC	Diamètre du cercle inscrit
INSL	Longueur de plaquette
INSUC	Code d'usage de la plaquette
IZC	Code de taille de plaquette
KAPR	Angle d'arête de coupe de l'outil
KAPR_EFW	Angle de l'arête de coupe de l'outil - avance en bout
KCH	Chanfrein d'angle
KRINS	Angle principal de l'arête de coupe
KWW	Largeur de rainure de clavette
L	Longueur d'arête de coupe
LAMS	Angle d'inclinaison
LB	Longueur de corps
LCF	Longueur de goujure
LCOX	Longueur de tronçonnage maximale
LE	Longueur effective d'arête de coupe
LF	Longueur fonctionnelle
LFN	Longueur fonctionnelle minimum
LH	Longueur de la tête
LPR	Longueur en saillie
LS	Longueur de queue/manche
LSC	Longueur de serrage
LSCN	Longueur de serrage minimale
LSCS	Distance jusqu'au début du serrage
LSCX	Longueur de serrage maximale
LSD	Longueur de queue/manche
LU	Longueur utile (maximum recommandé)
LU_BFW	Longueur utile - surfaçage en tirant
LUX	Longueur utile maximum
MHD	Distance du trou de montage
MIID	Identification de la plaquette modèle
$MIID_E$	Identification plaquette maître - position en bout
$MIID_S$	Identification plaquette principale - position latérale
$MIID_C$	Identification plaquette principale - position centrale
$MIID_P$	Identification plaquette principale - position périphérique
$MIID_I$	Identification plaquette principale - position intermédiaire
MMCC	Code du couple préréglé
MMCX	Couple de coupe maxi.
NOF	Nombre de goujures
NT	Nombre de dents
OAH	Hauteur totale
OAL	Longueur totale
OAW	Largeur totale
OH	Porte-à-faux recommandé
OHN	Porte-à-faux minimal

OHX	Porte-à-faux maximal
ORDCODE	Référence de commande
PCL	Longueur cylindrique périphérique
PDX	Distance de profil ex
PDY	Distance de profil ey
PHD	Diamètre d'alésage pré-usiné
PHDX	Diamètre d'alésage pré-usiné maximal
PL	Longueur de pointe
PNA	Angle inclus du profil
PRFRAD	Rayon du profil
PRSPC	Spécification du profil
PSIR	Angle d'attaque de l'outil
PSIRL	Angle principal de l'arête de coupe à gauche
PSIRR	Angle principal de l'arête de coupe à droite
PSW	Largeur de rainure préusinée
RADH	Hauteur corps radial
RADW	Largeur corps radial
RAR	Angle de dégagement à droite
RE	Rayon de bec
REEQ	Équivalent du rayon de l'angle
REL	Rayon de bec à gauche
RER	Rayon de bec à droite
RETOLL	Tolérance inférieure sur le rayon d'angle
RETOLU	Tolérance supérieure sur le rayon d'angle
RGL	Longueur de réaffûtage
RMPX	Angle de ramping maximum
RPMX	Vitesse de rotation maximale
S	Epaisseur plaquette
SDL	Longueur du diamètre de lamage
SIG	Angle de pointe
SPTL	Ligne de séparation
SSC	Code des dimensions du logement de plaquette
SSC_E	Code de taille de logement de plaquette - position en bout
SSC_P	Code de taille de logement de plaquette - position périphérique
SSC_S	Code de taille de logement de plaquette - position périphérique
STA	Angle de lamage inclus
STDNO	Nombre standard
SUBSTRATE	Substrat
TCDC	Classe de tolérance du diamètre de coupe
TCDCON	Tolérance diamètre raccord
TCDMM	Tolérance du diamètre de queue
TCHA	Tolérance de trou pouvant être obtenue
TCHAL	Tolérance de trou inférieure pouvant être obtenue
TCHAU	Tolérance de trou supérieure pouvant être obtenue
TCT	Classe de tolérance de l'outil
TCTR	Classe de tolérance du filet
TD	Diamètre du filet
TDZ	Taille du diamètre du filet
TFLA	Longueur de flottement du taraud à l'avant
TFLB	Longueur de flottement du taraud à l'arrière
TG	Gradient de cône
THBTP	Propriété dépouille latérale filet
THCA	Angle de correction de l'hélice du filet
THCHT	Type de chanfrein de filetage
THFT	Type de forme de filet
THFTS	Profil de filet série standard
THL	Longueur du filet
THUB	Épaisseur du moyeu
TP	Pas du filetage
TPI	Filets par pouce
TPIN	Filets par pouce, minimum
TPIX	Filets par pouce, maximum
TPN	Pas de filetage minimal
TPT	Type de profil de filet
TPX	Pas maximum de filetage
TRMAX	Plage de taraudage max.
TQ	Couple
TSYC	Code du type d'outil
TTP	Type de filet
ULDR	Rapport longueur utile diamètre
VCX	Vitesse de coupe maximale
W1	Largeur de plaquette
WB	Largeur du corps
WF	Largeur fonctionnelle
WFCIRP	Distance jusqu'au point de référence de l'élément de coupe
WSC	Largeur de serrage
WT	Poids de l'élément
ZADJ	Compte réglable plaquette
ZEFF	Nombre d'arêtes de coupe effectives en bout
ZEFP	Nombre d'arêtes de coupe périphériques effectives (ZEFP)
ZWX	Nombre maximum de plaquettes de planage/plaquettes Wiper

FRE

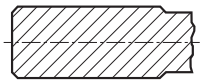
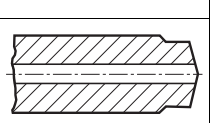
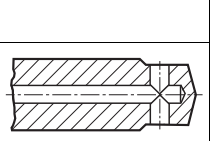
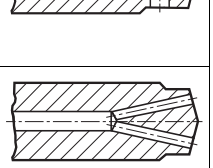
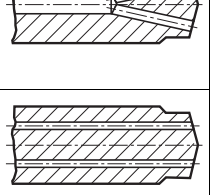
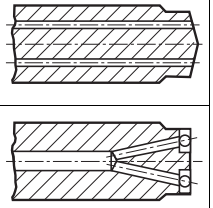
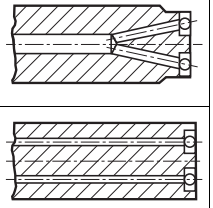
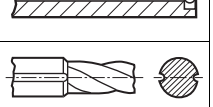
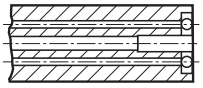
CNSC

Code du type d'orifice d'adduction de liquide de coupe

Code	Description	Image
0	Sans arrosage	
1	Entrée concentrique axiale	
2	Entrée radiale	
3	Entrée concentrique axiale et radiale	
4	Entrée concentrique axiale sur le cercle	
5	Entrée radiale avant l'adaptateur	
6	Décentrée par dessus la collerette	
7	Décentrée par dessus la collerette et axiale	
8	Décentrée par dessus les rainures du manche	

CXSC

Code de type de sortie de liquide de coupe

Code	Description	Image
0	Pas de sortie de liquide de coupe	
1	Sortie axiale concentrique	
2	Sortie radiale	
3	Sortie axiale inclinée	
4	Axiale concentrique sur le cercle	
5	Sortie axiale inclinée avec buse, réglable	
6	Sortie décentrée avec buse, réglable	
7	Décentrée par dessus les rainures du manche	
8	Axiale ou décentrée avec buse, réglable	

Informations de sécurité relatives au meulage du carbure

Composition

La plupart des produits métalliques contiennent du carbure de tungstène et du cobalt. Ils peuvent également contenir du carbure de titane, de tantale, de niobium, de chrome, de molybdène ou de vanadium. Certaines nuances contiennent du carbonitrure de titane et/ou du nickel.

Voies d'exposition

Le meulage ou le chauffage d'une ébauche ou d'un produit en carbure produit des poussières ou des fumées dangereuses qui risquent d'être inhalées, ingérées, ou d'entrer en contact avec la peau ou les yeux.

Toxicité aiguë

La poussière est toxique par inhalation. L'inhalation peut provoquer l'irritation et l'inflammation des voies aériennes. Une augmentation significative de la toxicité aiguë a été signalée en cas d'inhalation simultanée de cobalt et de carbure de tungstène plutôt que de cobalt seul.
Le contact avec la peau peut provoquer des irritations et des rougeurs. Les personnes sensibilisées peuvent développer une réaction allergique.

Toxicité chronique

L'inhalation répétée d'aérosols contenant du cobalt peut entraîner une obstruction des voies aériennes. L'inhalation prolongée de concentrations élevées peut provoquer une fibrose pulmonaire ou un cancer du poumon. Des études épidémiologiques montrent que les travailleurs exposés par le passé à des concentrations élevées de carbure de tungstène et de cobalt présentent un risque accru de développer un cancer du poumon.
Le cobalt et le nickel sont de puissants allergènes. Leur contact répété ou prolongé peut entraîner une irritation de la peau et une sensibilisation.

Risques encourus

Toxique: risque d’effets graves pour la santé en cas d’exposition prolongée par inhalation
Toxique par inhalation
L'effet cancérigène n'est pas entièrement prouvé.
Peut entraîner une sensibilisation par inhalation et par contact avec la peau

Mesures préventives

Eviter la formation et l'inhalation de poussière. Utiliser une ventilation locale par aspiration pour limiter l'exposition personnelle à un niveau inférieur aux limites légales.
A défaut d'une ventilation adéquate, utiliser un équipement respiratoire agréé.
Porter des lunettes de protection intégrales ou à coques latérales lorsque c'est nécessaire.
Eviter tout contact répété avec la peau. Porter des gants. Se laver la peau soigneusement après toute manipulation.
Porter des vêtements de protection appropriés. Laver les vêtements dès que nécessaire.
Ne pas manger, boire ou fumer dans la zone de travail. Se laver soigneusement les mains et la peau avant de manger, boire ou fumer.

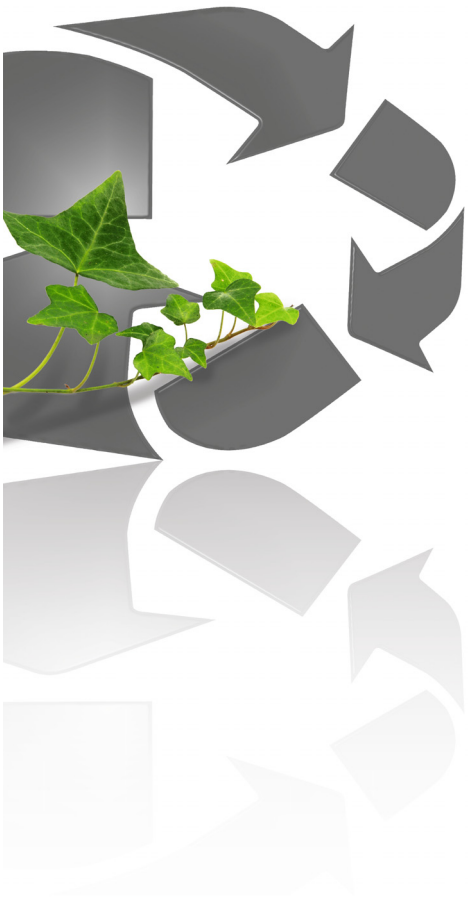


FRE

Protégez l'environnement

Adoptez sans tarder le Concept de Recyclage Coromant (CRC)

Le Concept de Recyclage Coromant (CRC) est un service complet de récupération des plaquettes carbure usagées (y inclus les plaquettes à embouts CBN et PCD) et outils en carbure monobloc, proposé par Sandvik Coromant à tous ses clients. Face à la consommation croissante de matières premières non renouvelables, une gestion économique des ressources épuisables s'impose à tous les fabricants.
Sandvik Coromant propose donc de collecter les plaquettes et outils en carbure et de les recycler de manière écologique.
Toutes les plaquettes en métal dur sont récoltées dans des boîtes de collecte au niveau de chaque poste de travail.
Une fois pleines, ces boîtes sont vidées dans une boîte de transport qui est envoyée au siège de Sandvik Coromant ou à votre distributeur Coromant qui pourra vous fournir toute information complémentaire.



Avantages du service CRC :

- Organisation à l'échelle mondiale.
- Accessibilité aux clients directs comme aux clients des distributeurs.
- Système simple de boîtes de collecte et de transport.
- Diminution des déchets, donc des nuisances pour l'environnement.
- Meilleure utilisation des ressources.
- Acceptation des plaquettes carbure d'autres fabricants.

Commandez des boîtes de collecte pour chaque tour, fraiseuse, perceuse ou centre d'usinage. Nous vous conseillons de prévoir une boîte pour les plaquettes et une boîte à part pour les outils carbure monobloc pour chaque poste d'usinage.

	Références de commande
Boîte de collecte :	91617
Boîte de transport pour outils carbure monobloc (en bois) :	92994
Boîte de transport pour plaquettes (en bois) :	92995

www.sandvik.coromant.com



Head office:
AB Sandvik Coromant
SE-811 81 Sandviken, Sweden
www.sandvik.coromant.com
E-mail: info.coromant@sandvik.com

C-2900:170

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